

CHARACTERIZATION OF COTTONSEED RAW MATERIALS

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« DRY » Technologies BIOMATERIALS

« DRY » Technologies

COTTON SEED MEAL « DRY » or « WET » Technologies

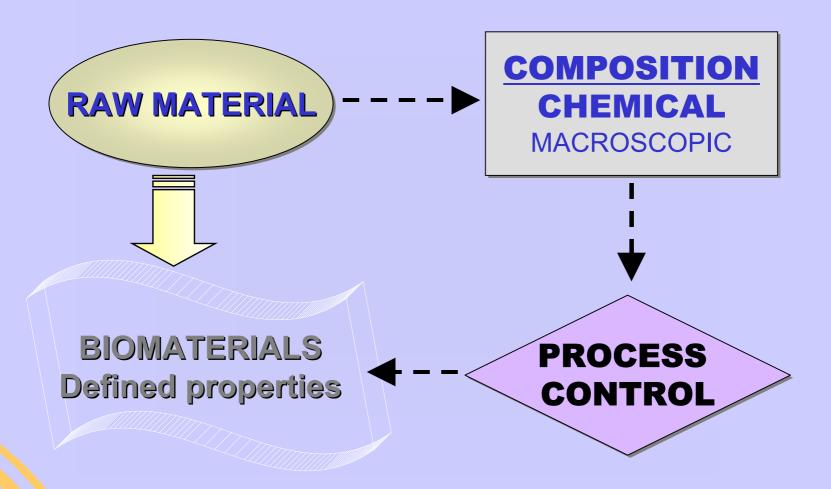
COTTON SEED CAKE

EXTRACTION

COTTON SEED
PROTEIN
EXTRACTS
(CSPC)

EXTRACTION







PROTEINS:

Constituent elements of material structure.

Coexistence of several species which act on physico-chemical properties of solution and films

FATS (oil):

Hydrophobic components.
Influence on emulsion behaviour of solution and barrier properties of films

GOSSYPOL (Free or Bound):

Highly reactive terpenoïd. Give color.

Binds to protein and acts as a natural crosslinker.



REACTIVE LYSINE:

Lysine with free ϵ -amino group. The most amino-acid involved in crosslinking reactions.

AMINO-ACIDS:

Influence of transformation processes on amino-acid profile.

SUGARS :

Hydrophilic components. Could act as plasticizers or react with Proteins through Maillard like reaction

<u>FIBERS (cellulose, hemicelluloses, lignin):</u>

Lower the protein fraction.

Influence on mechanical properties of films



SUUDE PROTEIN THETNOO

Elementary analysis of nitrogen: internal procedure N° PS0931. Conversion factor according to De Rham, 1982.



DETERMINATION OF THE PROTEIN CONTENT



PROTEIN CONTENT OF RAW MATERIALS (dry basis)

Cotton seed meal:

28 - 35 % [36 %]*

* Glandless cottonseed sample

Cotton seed cake:

33 – 46 % [56 %]*

Protein concentrate:

50 - 60 % (from meals)

45 - 56 % (from cakes)

Freeze-dried Protein isolate:

85%



FATS CONTENT

From Bourély, J. "COTON ET FIBRES TROPICALES ",1982, Vol 37, fasc.2, 183-195



DETERMINATION OF FAT CONTENT



FATS CONTENT OF RAW MATERIALS (dry basis)

Cotton seed meal:

28 - 36 % [38 %]*

* Glandless

cottonseed sample

Cotton seed cake:

4 - 10% [1 %]*

Protein concentrate:

2 – 10% (from meals)

4 - 20% (from cakes)

Freeze-dried Protein isolate:

N

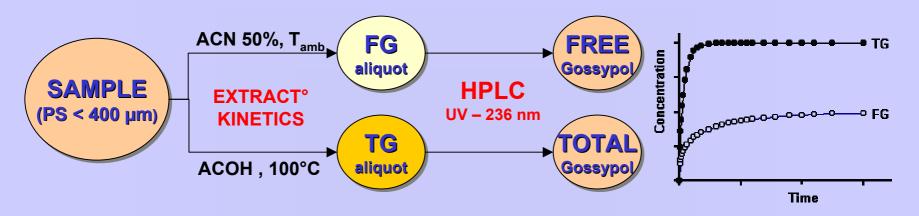


FREE and TOTAL GOSSYPOL CONTENT

Adaptation of the method of Marquié, C. and Bourély, J. In "COTON ET FIBRES TROPICALES" 1991, Vol 46, fasc.1, 33-55



DETERMINATION OF GOSSYPOL CONTENT



GOSSYPOL CONTENT OF RAW MATERIALS (dry basis)

FREE
Cotton seed meal: 0.4 – 1.3 %

Cotton seed cake: Neglig.

Protein concentrate: Neglig.
Neglig.

1.9 – 3.2 % (from meals)
Neglig.
Neglig.

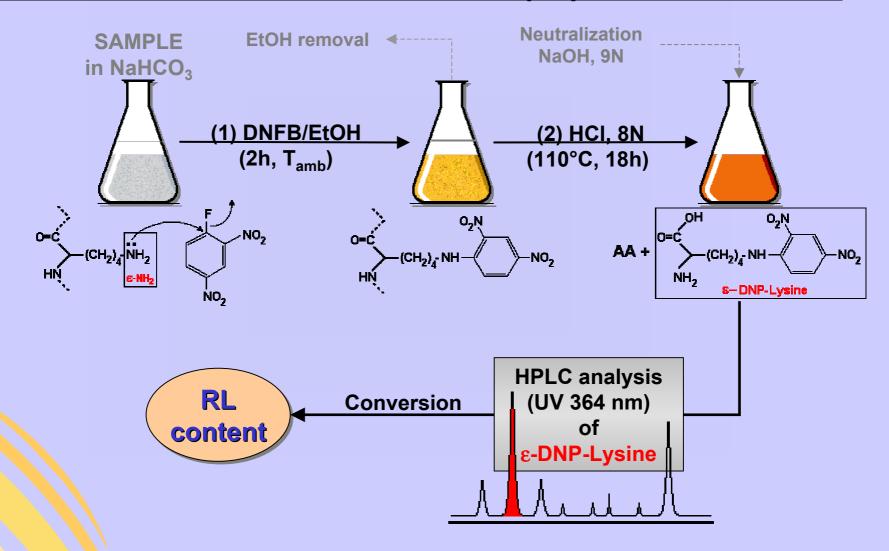


REACTIVE LYSINE CONTENT

Adaptation of the method of Marquié C., Tessier A. M., Aymard C., Guilbert S. in J. Agric. Food Chem. 1997, 45, 922-926.



PROCEDURE OF REACTIVE LYSINE (RL) DETERMINATION





RL CONTENT OF RAW MATERIALS (dry basis)

Cotton seed meal:

0.9 - 1.4 % [1.5%]*

Cotton seed cake:

0.7 - 0.9 % [2.14%]*

Protein concentrate:

1.7 – 2.3 % (from meals)

0.8 - 1.4 % (from cakes)

Freeze-dried Protein isolate:

2.7 - 3.2 %

* Glandless cottonseed sample

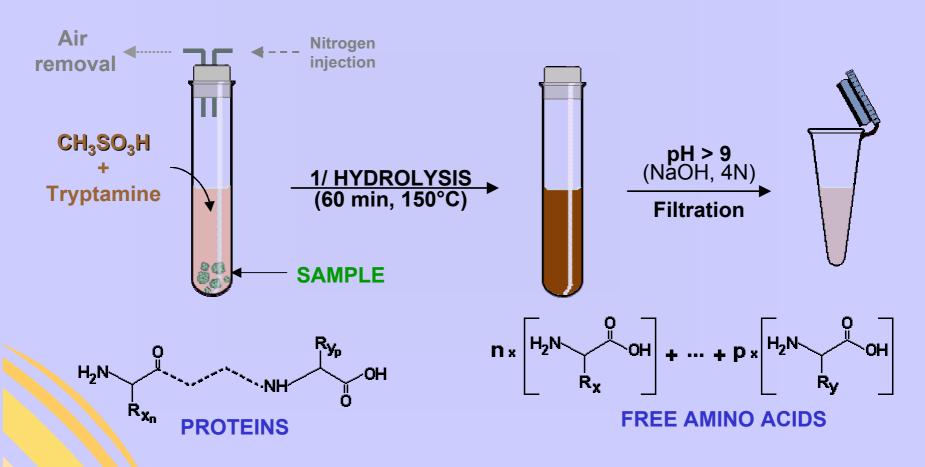


AMINO ACIDS COMPOSITION

(Internal procedure)

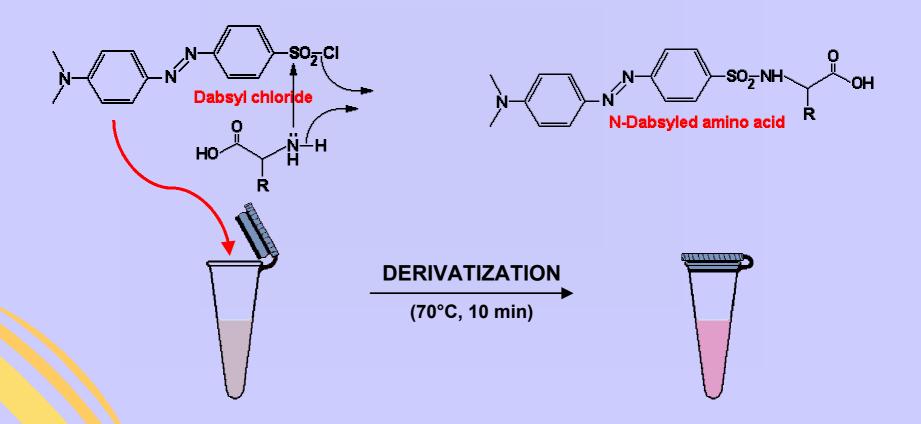


PROCEDURE OF AMINO-ACIDS PROFILE DETERMINATION



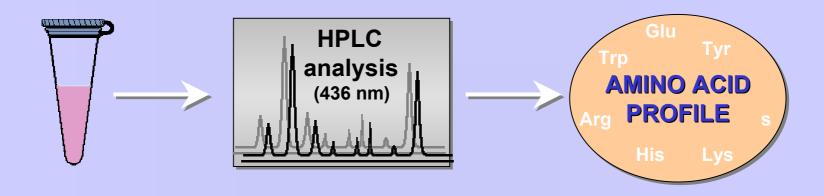


PROCEDURE OF AMINO-ACIDS PROFILE DETERMINATION

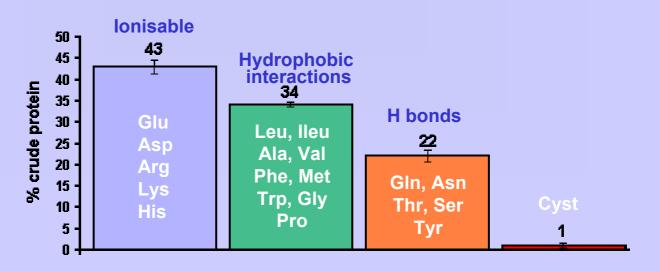




PROCEDURE OF AMINO-ACIDS PROFILE DETERMINATION



AMINO-ACIDS COMPOSITION OF RAW MATERIALS



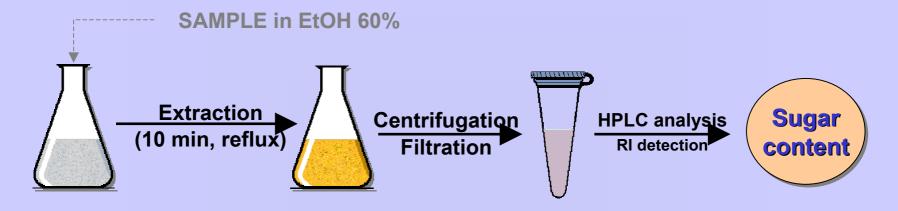


SUGAR CONTENT

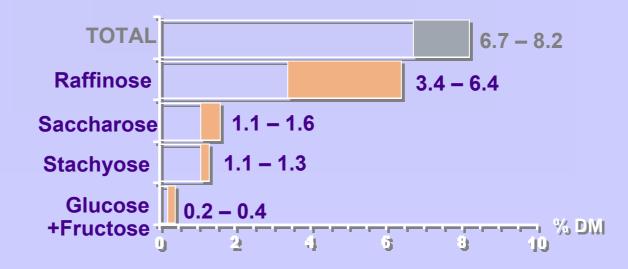
(Internal procedure)



DETERMINATION OF THE SUGAR CONTENT



SUGAR COMPOSITION OF RAW MATERIALS (dry basis)





CRUDE CELLULOSE CONTENT

(NF V 03-040 - 1993)



DETERMINATION OF CRUDE CELLULOSE CONTENT

Insoluble fibre fraction after acidic (H₂SO₄, 0.26M) alkaline (KOH, 0.23M) treatments enzyme action (amylase)

CELLULOSE CONTENT OF RAW MATERIALS (dry basis)

14 - 23%

Great influence of shells fragments and linters (short cellulosic fibers) and grinding/sieving operations



COVCTATIONS

Great heterogeneity of raw materials with highly variable chemical composition depending on :

- Nature and past of starting RM (cakes)
- Fractionation steps (crushing, sieving)
- intermediary processes (Protein conc./isolate)

...with crucial influence on final material properties



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