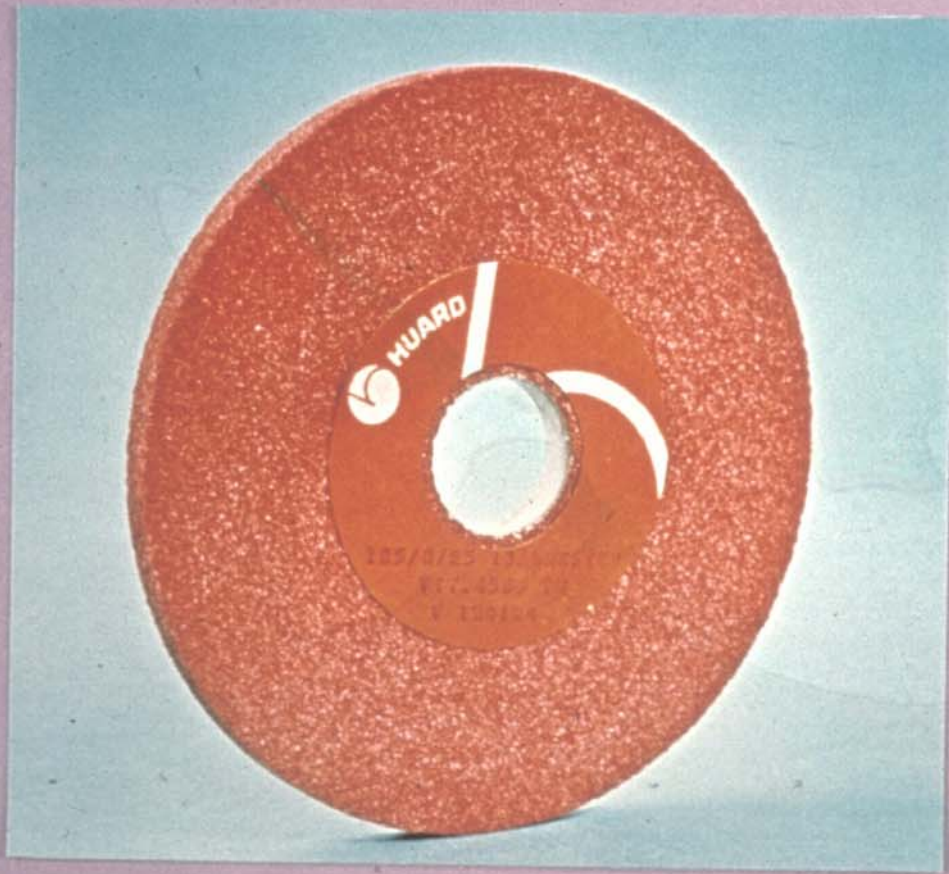
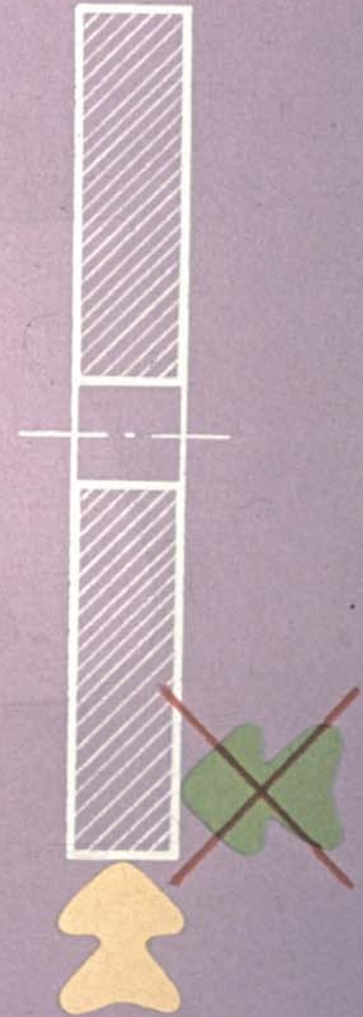


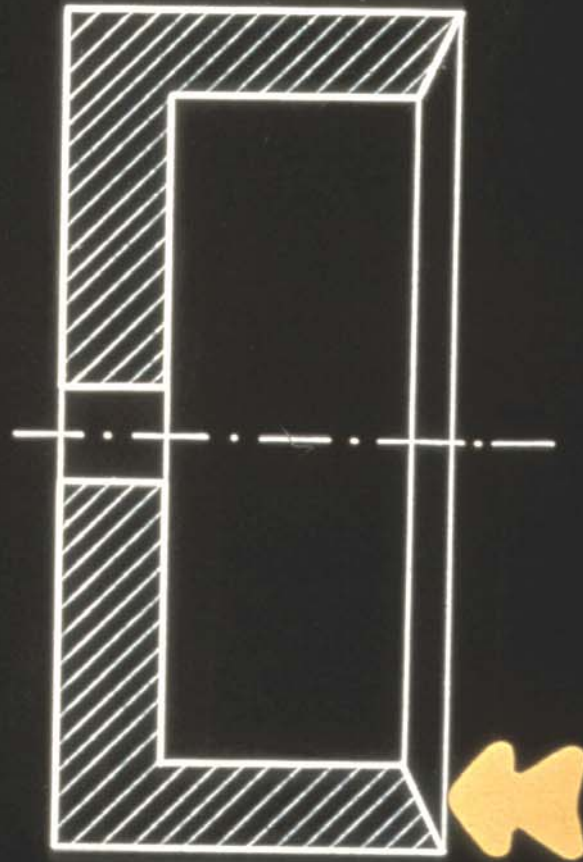
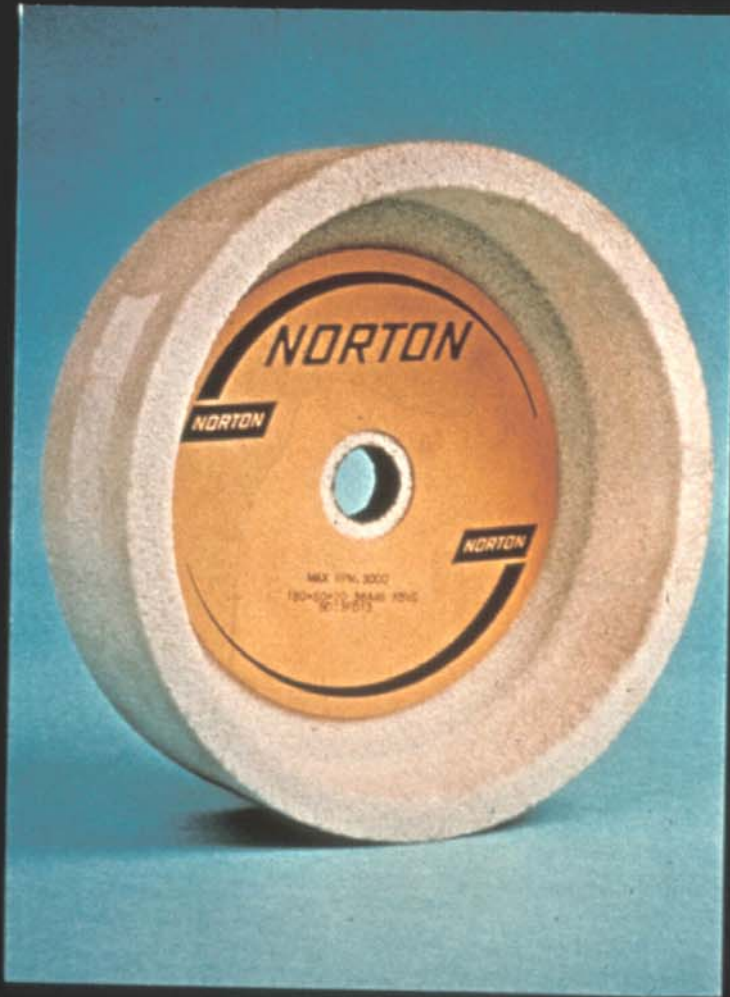
LES MEULES VITRIFIÉES



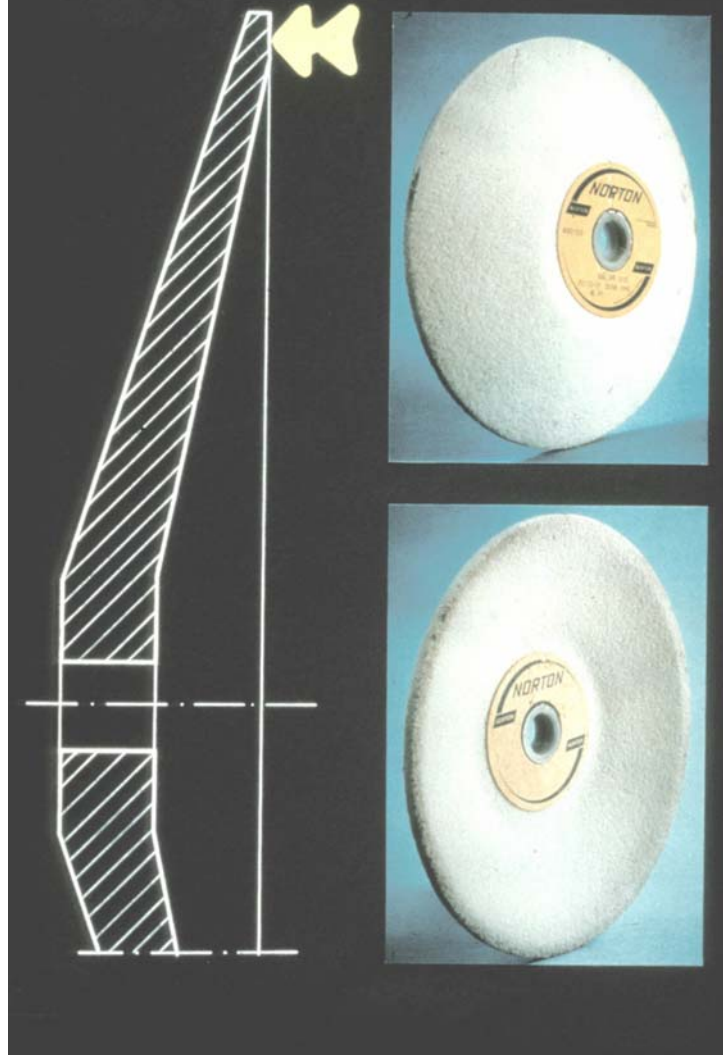
MEULE PLATE



BOISSEAU DROIT



MEULE ASSIETTE



LES MEULES

OXYDE D'ALUMINIUM

CARBURE DE SILICIUM

NITRURE DE BORE

DIAMANT

ACIER

**ACIERS
FORTEMENT ALLIES**

**CARBURE
DE TUNGSTENE**

NATURE DE L'ABRASIF

**OXYDE
D'ALUMINIUM**

OO

A

**CARBURE
DE
SILICIUM**

VERT

OO

NOIR

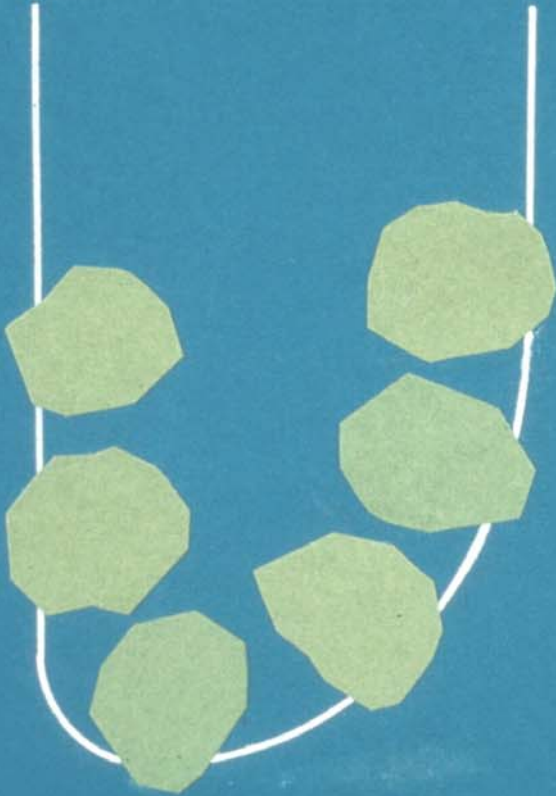
OO

C

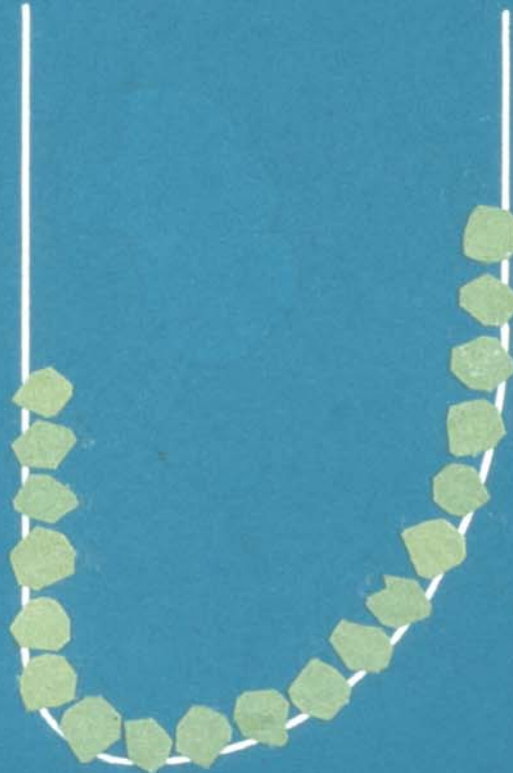
GROSSEUR DES GRAINS

TRES GROS	GROS	MOYEN	FIN	TRES FIN	POUDRE
6	12	30	90	220	400
8	14	36	100	240	500
10	16	40	120	280	600
	20	46	150	320	
	24	50	180		
		60			
		80			

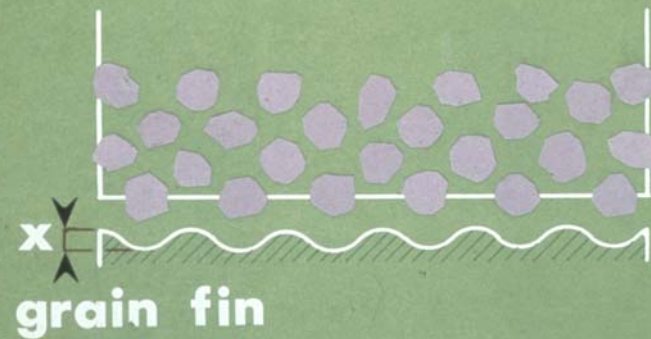
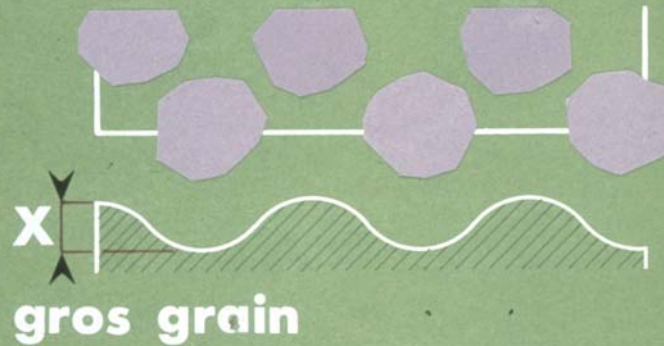
**grain trop
gros**



**grain mieux
adapte**



ETAT DE SURFACE



DIAMETRE

EPAISSEUR

ALESAGE

180

x

40

x

32

38 A

46

J

8

V BE

NATURE DE
L'ABRASIF

GROSSEUR
DU GRAIN

GRADE

CONCENTRATION

NATURE
DU LIANT