

ITMF, ICCTM

Stickiness Working group

Quality criteria of measurements
based on counts

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Quality criterion of measurements based on counts

Useful measurement must be

1 correlated to practical properties of the
analyzed material

2 reproducible

Measurements are variable

Variability => risk in decisions

need of criteria to measure variability : e.g. $CV=5\%$

Is a single figure of standard deviation or a CV useful
for count data? Is a 5% CV a good benchmark ?

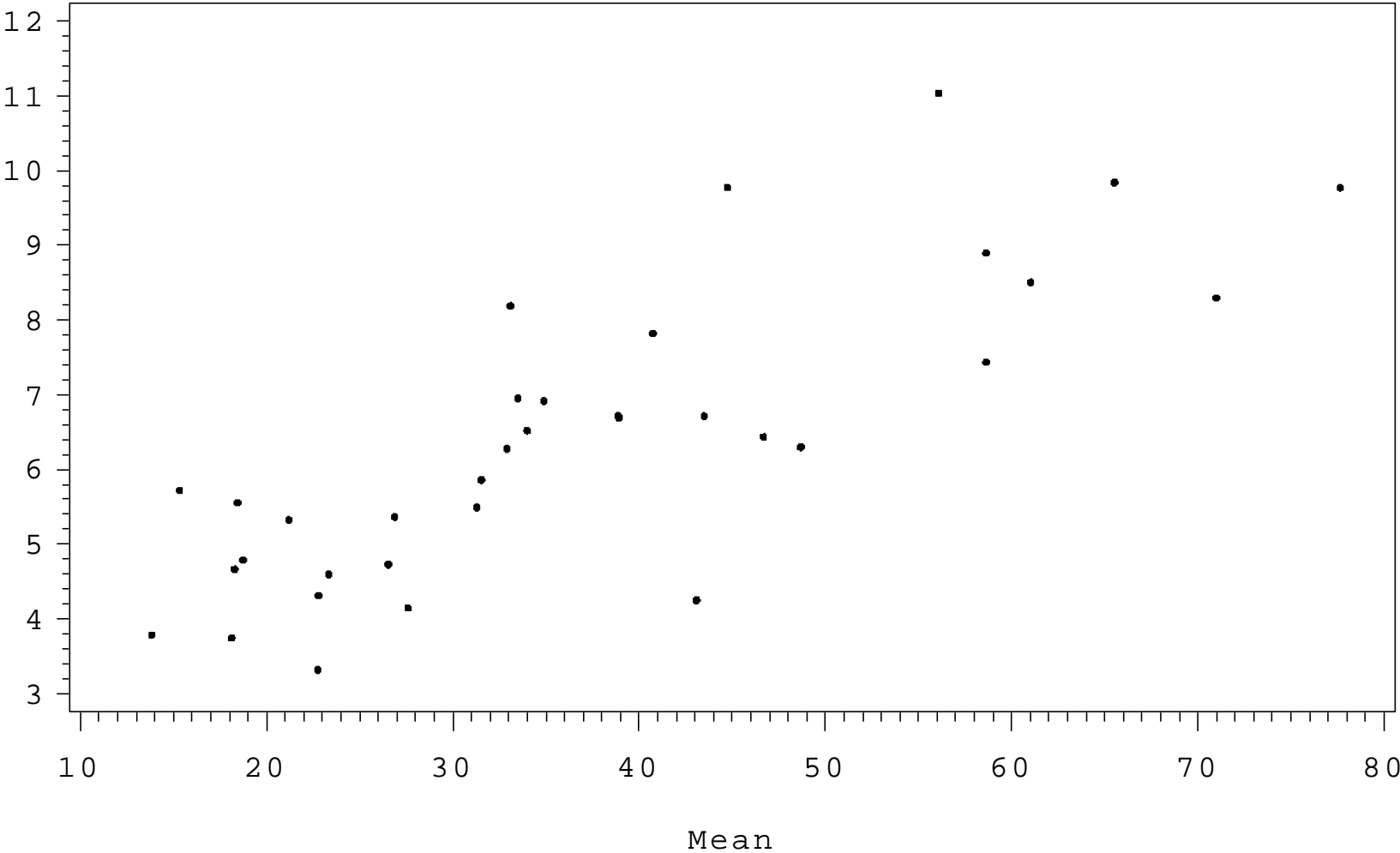
Outline

- Variability of some defects measurements on yarn and fiber
- Known probability distributions as theoretical landmarks
- Some practical recommendations to evaluate precision + discussion

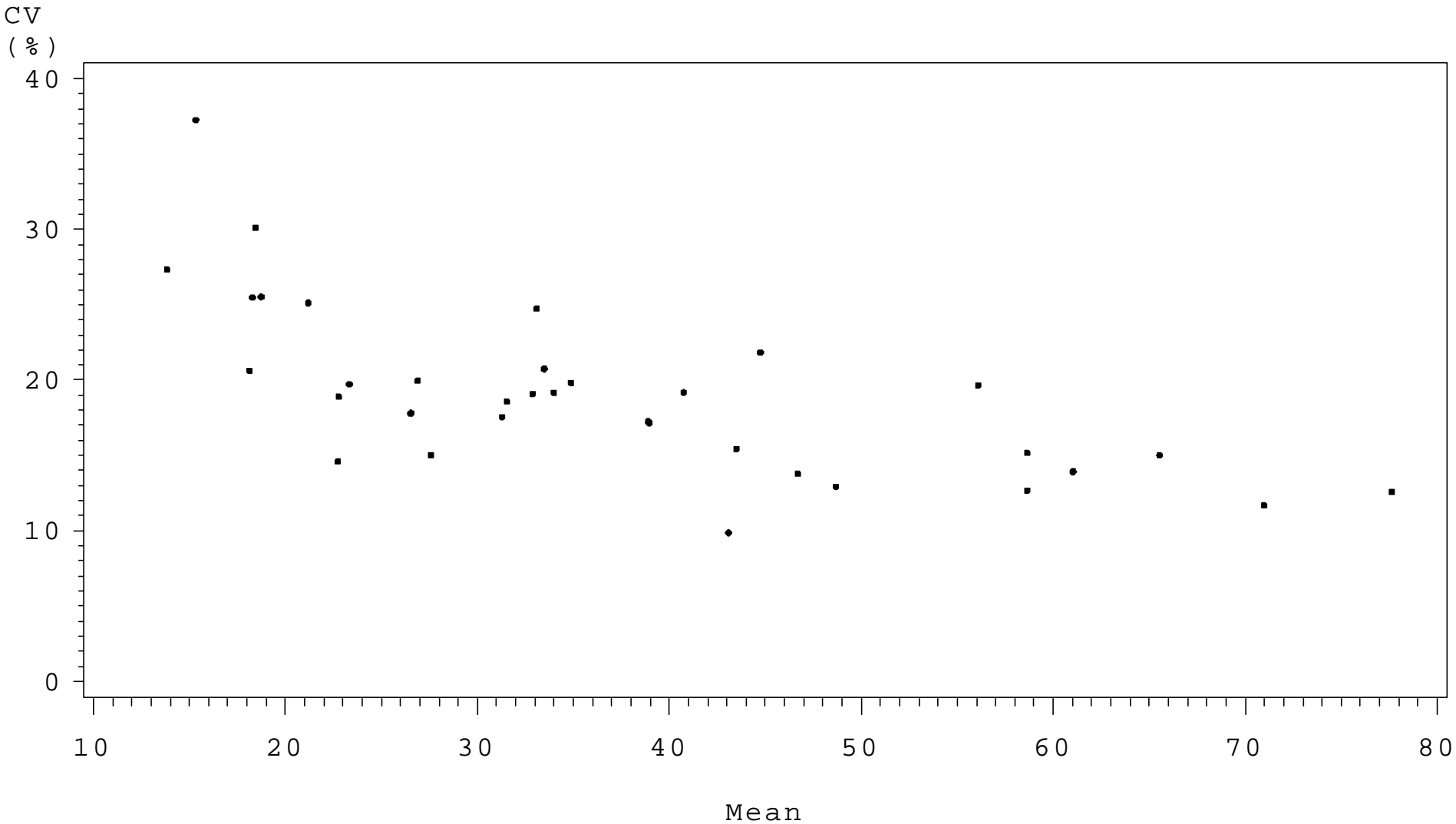
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200% Neps on yarn
5 samples of 200m per yarn
(Cirad laboratory)

Standard
Deviation

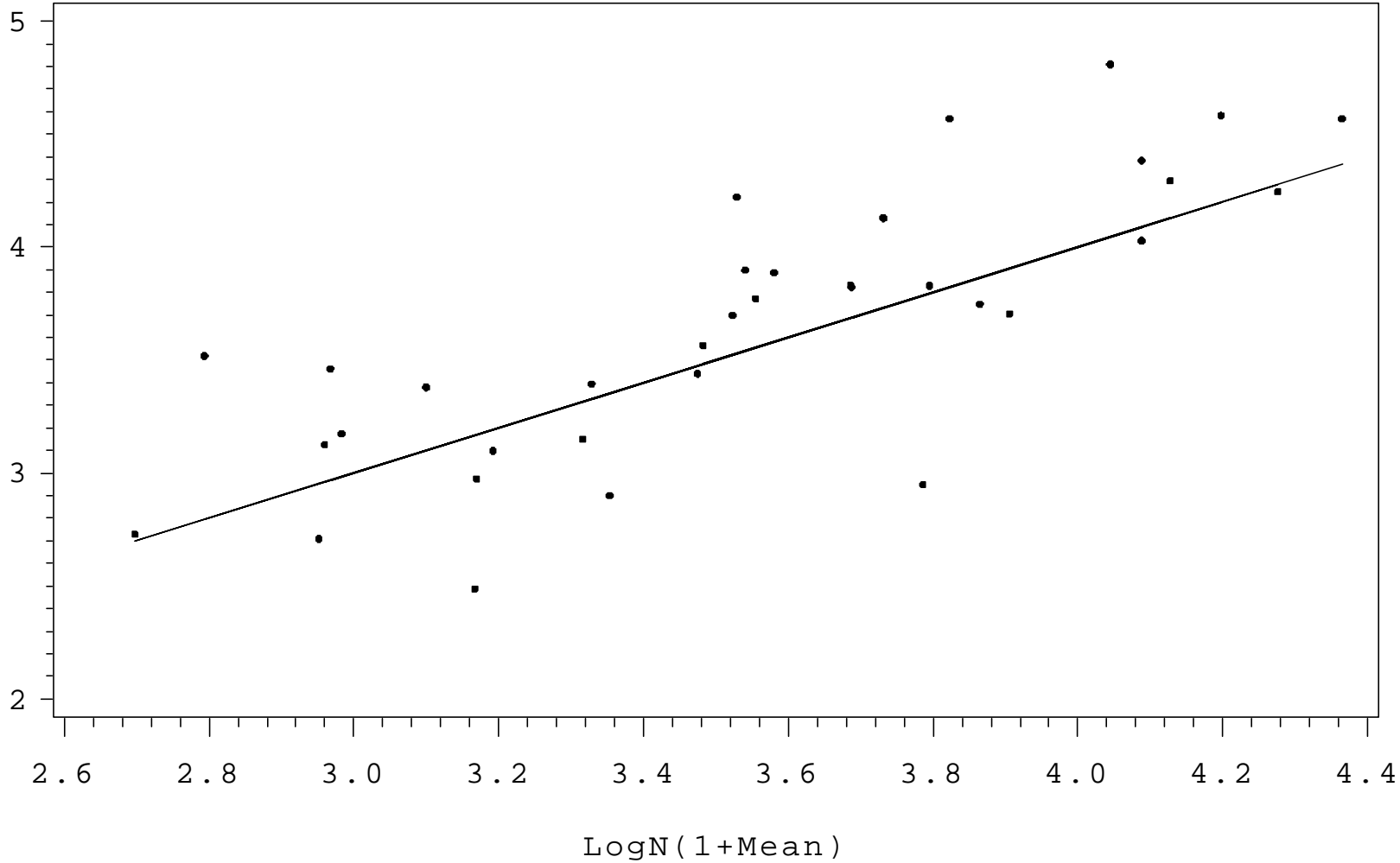


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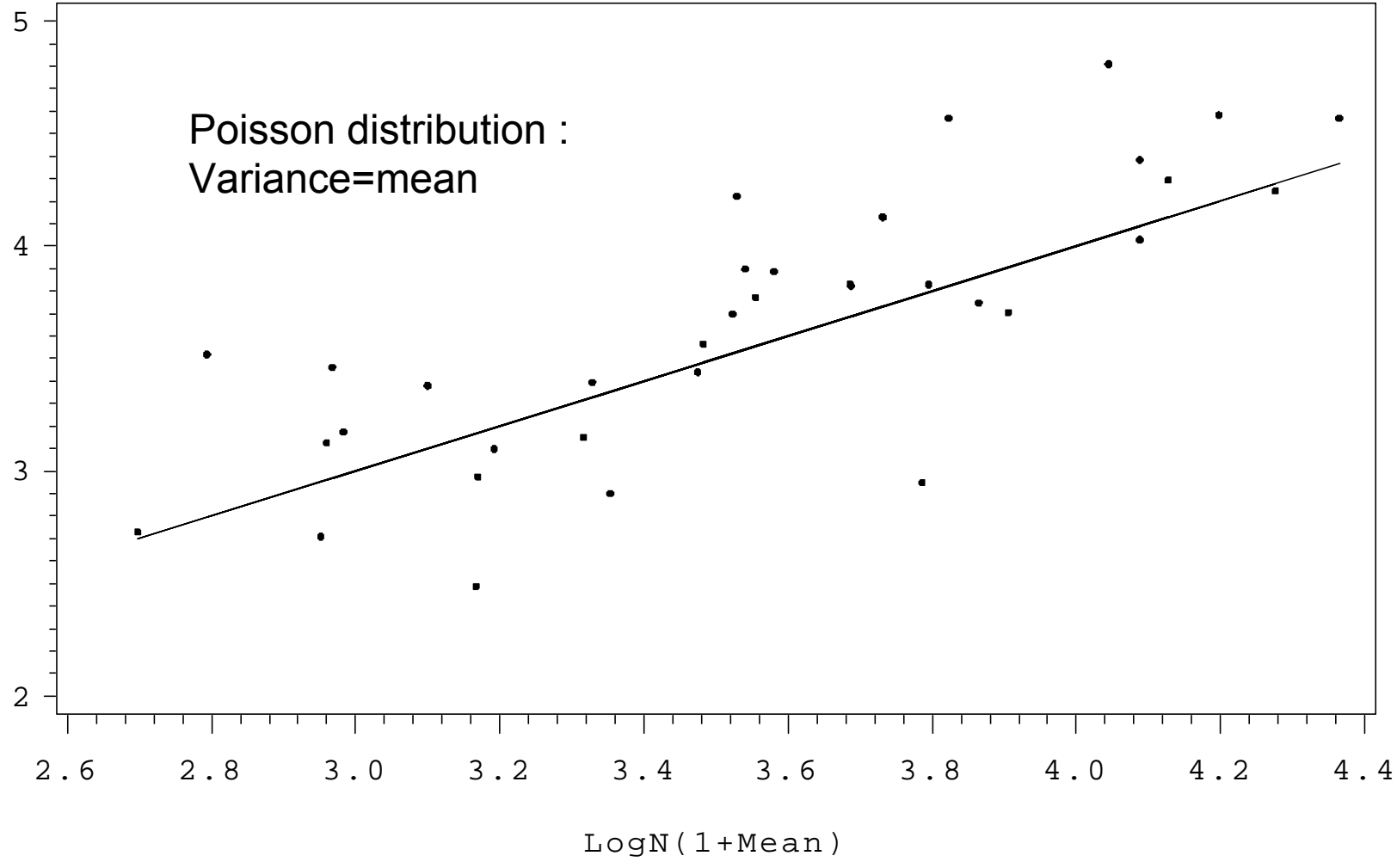
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LogN
(1+Variance)

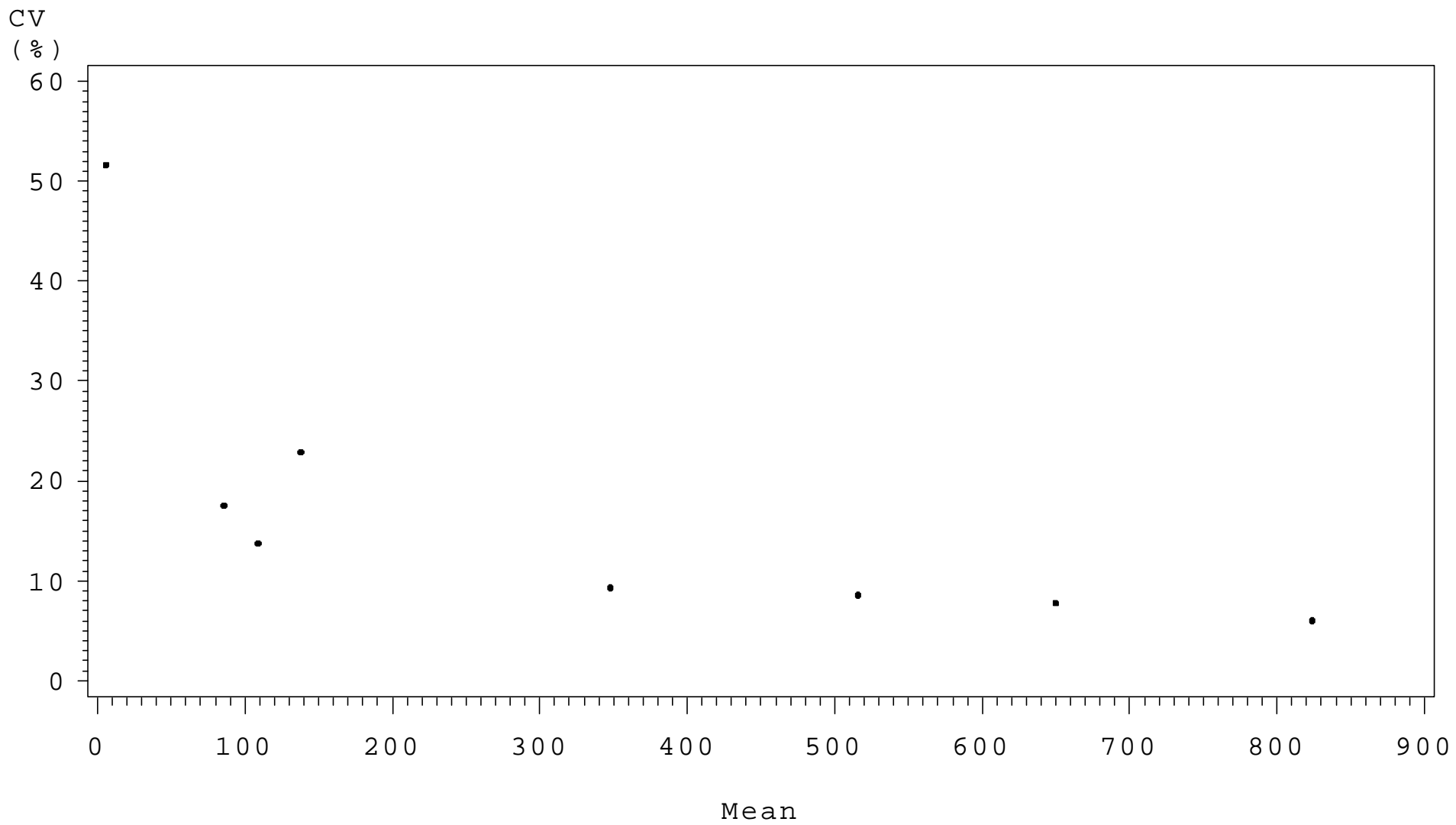


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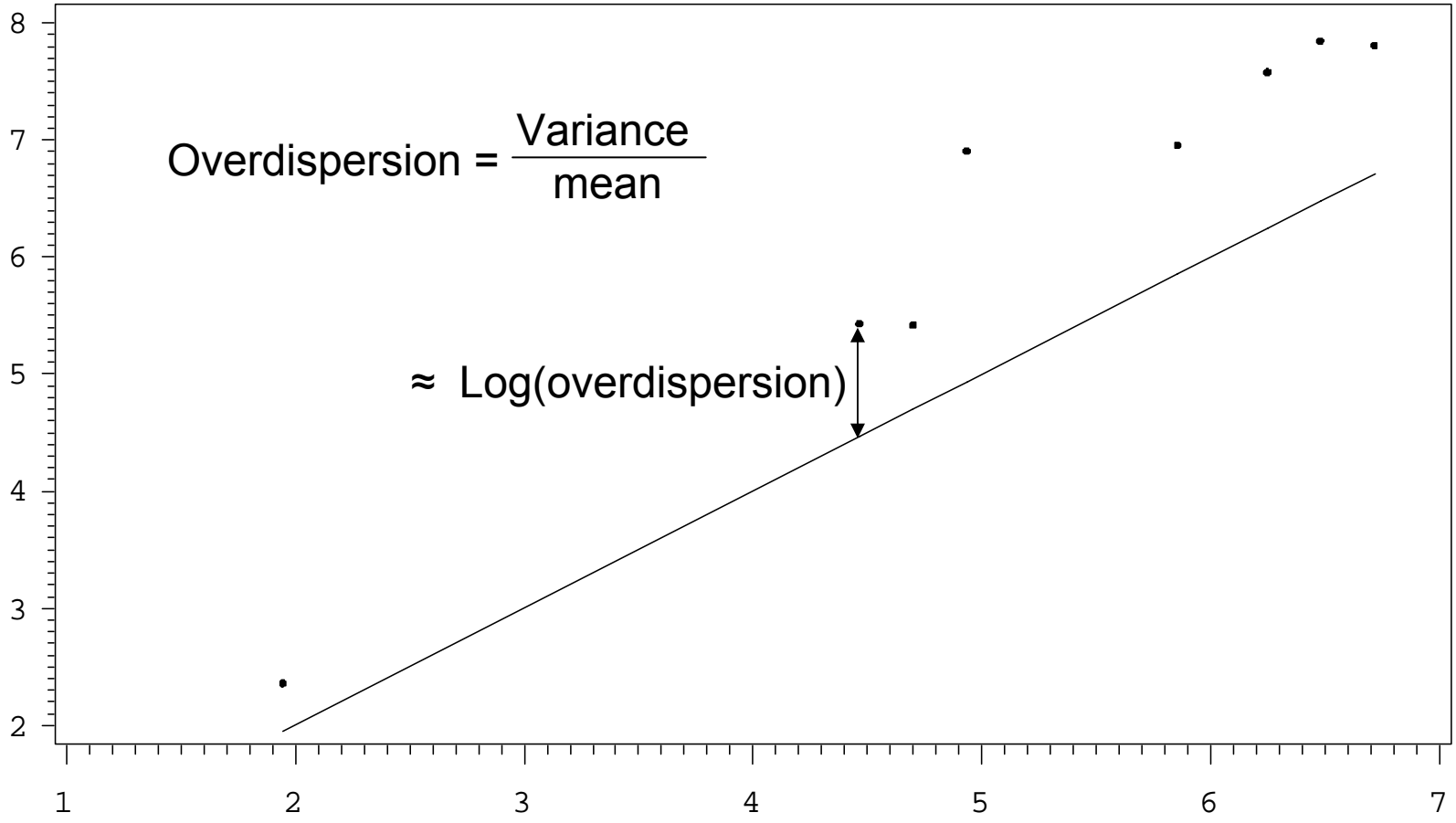


Afis n ASTM D 5866
repeatability within laboratories



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repeatability within laboratories

LogN
(1+Variance)

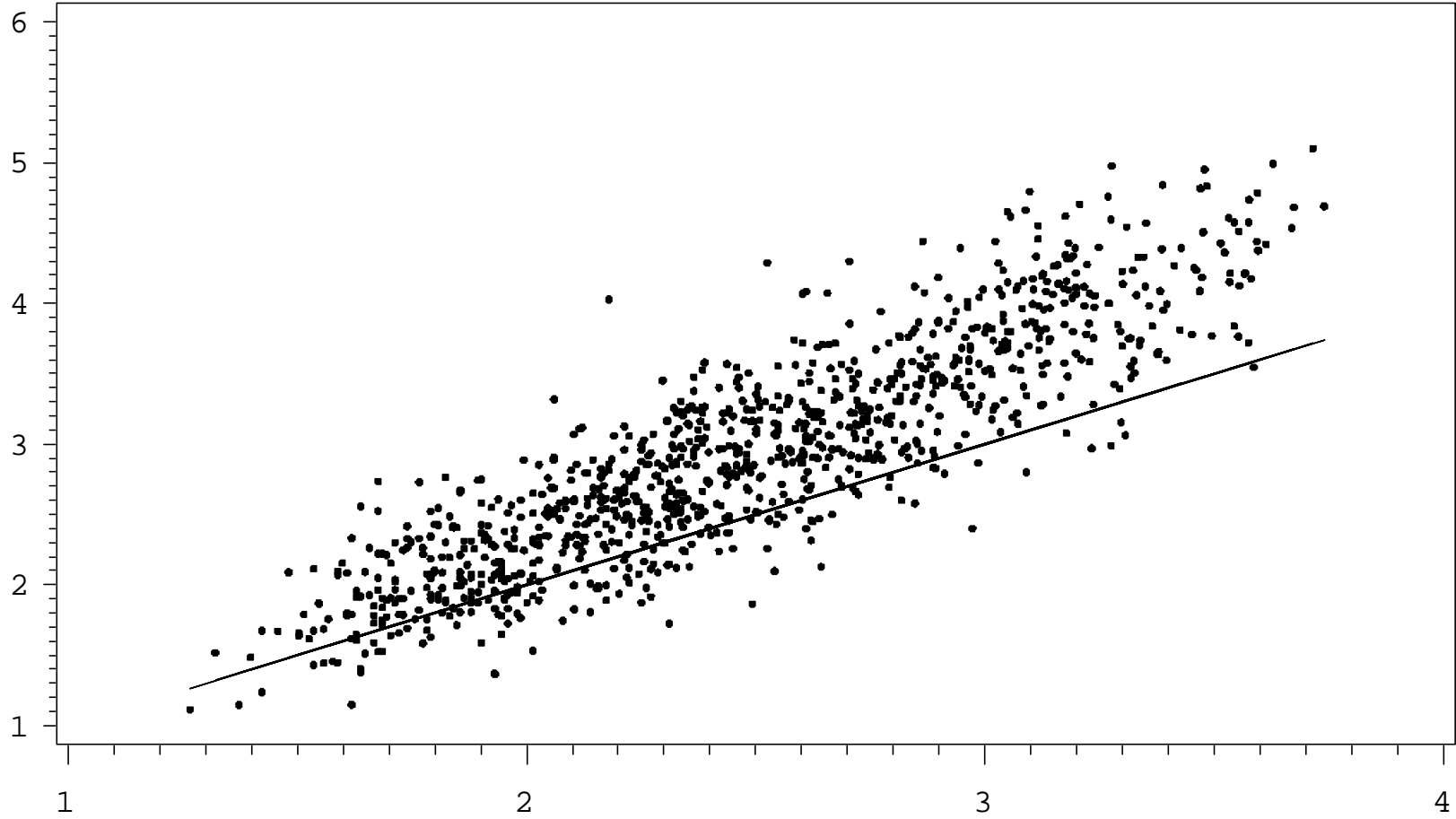


LogN(1+Mean)

Trash count

(Cirad laboratory)

LogN
(1+Variance)



LogN(1+Mean)

- Variability of some defects measurements on yarn and fiber
- **Known probability distributions as theoretical landmarks**
- Some practical recommendations to evaluate precision + discussion

Landmark probability distributions

- Independently located defects in a homogeneous material

Poisson distribution $\sigma^2 = \mu$

- Patchy located defects in a homogeneous material

Neyman type A distribution $\sigma^2 = \mu(1+\varphi)$

- Independently located defects in a heterogeneous material :
density varies randomly : compound distribution

- Log-normal density :

- Poisson-lognormal distribution $\sigma^2 = \mu \varnothing$

- Gamma density

- Negative binomial distribution $\sigma^2 = \mu(1+\mu/k)$

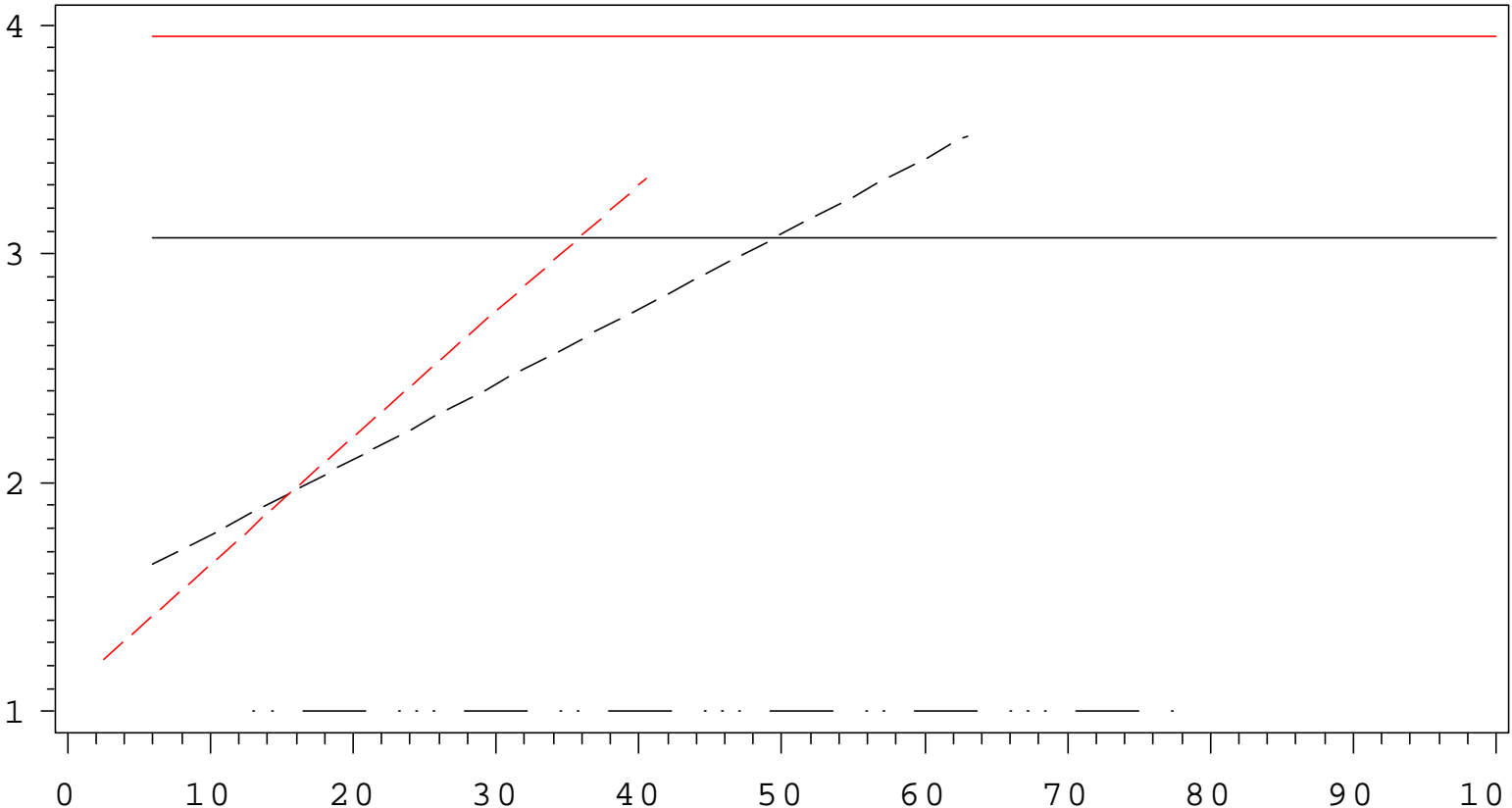
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- Distributions are only landmarks
- Addition of multiple effects : operator, laboratory, calibration yields a more complex compound distribution
- Any of the observed mean-to-variance relationships could be fitted with an overdispersed negative binomial, where

$$\sigma^2/\mu = \mu (1 + \mu/k)$$

Mean-to-variance relationship summary

overdispersion

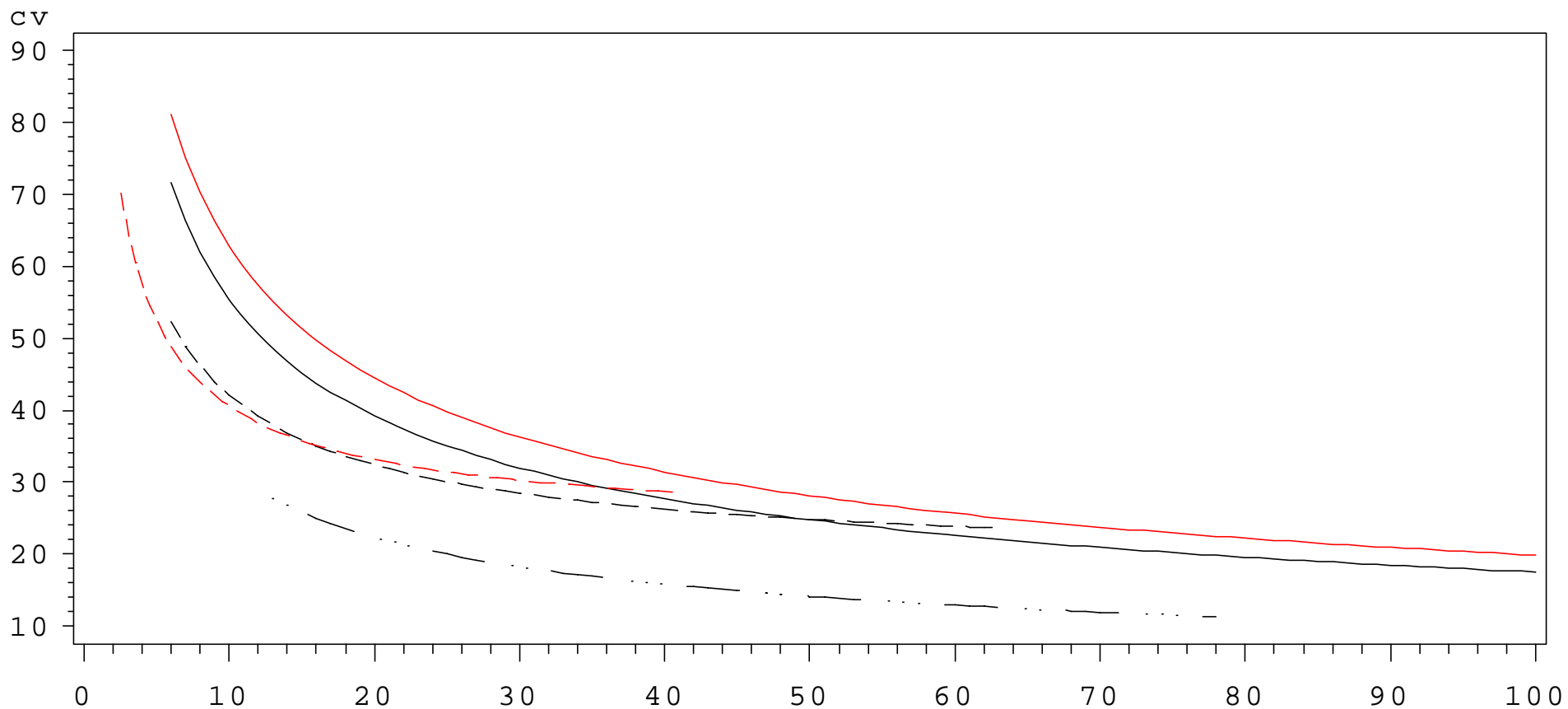


mean

instr_prep

- AFIS-n repeat
- - - H2SD mixed
- ... Yarn-Nep repeat
- AFIS-n reprod
- - - Trashm repeat

Mean-to-variance relationship summary



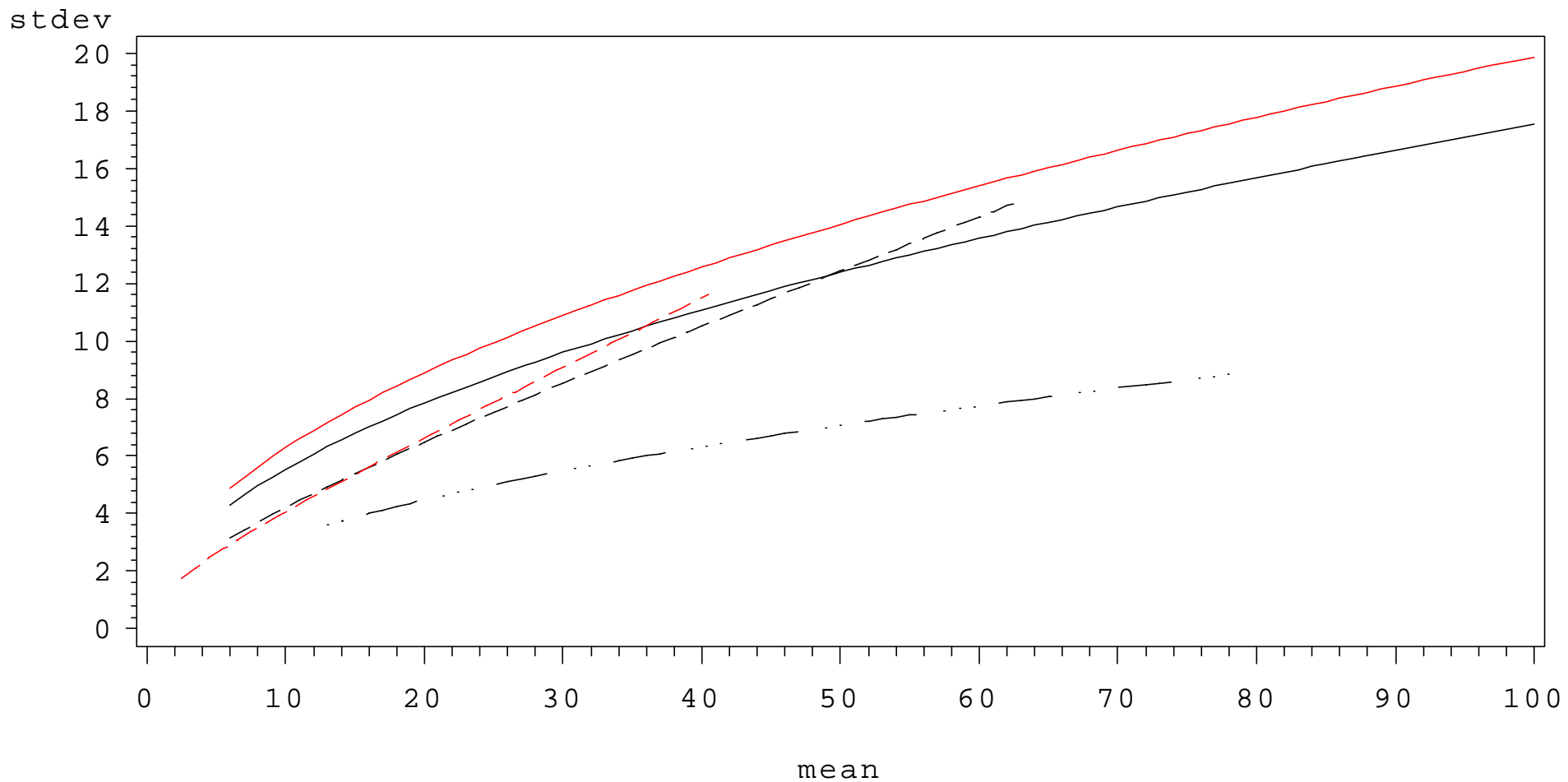
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mean

Mean-to-variance relationship summary

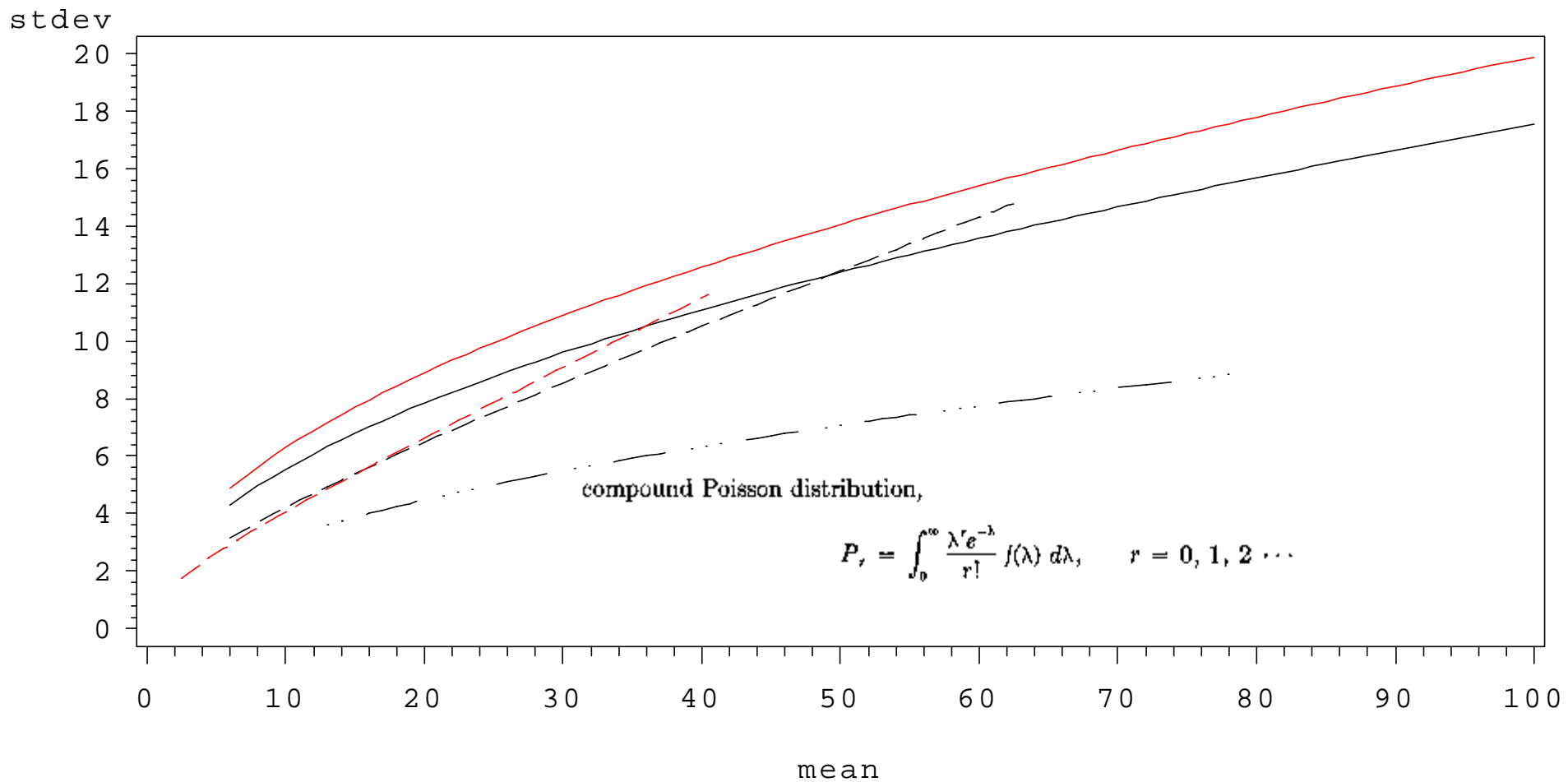


instr_prep

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Mean-to-variance relationship summary



instr_prep

— AFIS-n repeat

- - - H2SD mixed

· · — Yarn-Nep repeat

— AFIS-n reprod

- - - Trashm repeat

Trash area

(Cirad laboratory)

LogN
(1+Variance)

