1	Locali <mark>z</mark> ation and modeling of reaction and diffusion to explain folate behavior during soaking
2	of cowpea
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25 Abstract

A first modelling approach was used to understand the behaviour of folate in cowpea seeds during 26 27 soaking at different temperatures (30 °C, 60 °C and 95 °C). Folic acid, 10-formylfolic acid, 5methyltetrahydrofolate, and 5-formyltetrahydrofolate were quantified in both the seeds and the soaking 28 water during the process. A 2D-axisymmetric seed soaking simulator was then built considering these 4 29 30 folate vitamers to simultaneously describe diffusion, oxidation and interconversion of the single vitamers. The model adjustments revealed the predominance of folate diffusion at 60 °C and 95 °C (apparent 31 diffusivity 2-3×10⁻¹¹ m².s⁻¹) whereas at 30 °C enzymatic interconversions of all vitamers into 5-32 methyltetrahydrofolate were observed (reaction rate of 8.0×10^{-5} s⁻¹ for 5-formyltetrahydrofolate). The 33 34 results of this study allow us to recommend a preliminary soaking step to retain folate in seeds and to 35 improve the bioavailability of folates for human nutrition.

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43 Keywords

44 Folates; legume; diffusion; reaction kinetics; soaking; interconversion.

45 **1. Introduction**

46 Today, the growing world population together with climate change threaten global food security 47 (Tscharntke et al., 2012). In this context, consuming legumes rather than meat would be more sustainable 48 for the environment (De Boer and Aiking, 2011) thanks to their capacity to fix nitrogen in the soil 49 (Graham and Vance, 2003) and their lower water requirements for growth (Crews and Peoples, 2004). In 50 terms of nutritional value, legumes are rich in essential nutrients including proteins (around 25%) which 51 contain several essential amino acids (lysine, leucine, and phenylalanine), starch (50-60%), but also 52 minerals (potassium, calcium, zinc, iron) and vitamins (lutein, niacin, thiamine, pyridoxine, folate, 53 ascorbic acid) (Iqbal, Khalil, Ateeq, & Khan, 2006; El-Adawy, 2002; Gonçalves et al., 2016).

54 In this study, we focus on folate content (B9 vitamin) in cowpea, a legume widely grown and 55 consumed in West Africa. Folates are present in different forms in the seeds, mainly polyglutamates 56 partially bound to starch and protein (Arcot and Shrestha, 2005) and/or being methylated or formylated 57 (Scott, Rébeillé, & Fletcher, 2000; Rébeillé et al., 2006). Folates play an important role in the synthesis of purine and methionine in plants (Gorelova et al., 2017). Depending on the country, the daily 58 59 recommended folate intake is varies between 200 and 300 400 µg for adults (Krawinkel et al., 2014). 60 Hoppner & Lampi, (1993) showed that cowpea seeds represent a significant source of folates since they 61 contain 367.1 µg/100 g (db), compared to other legumes such as pea seeds (282.0 µg/100g (db)) 62 (Ringling & Rychlik, 2012). Since folate bioavailability strongly depends on food structure and 63 composition, synthetic folic acid which is fully bioavailable has been chosen as a reference, allowing to 64 define a dietary folate equivalent (DFE, expressed in µg) (Suitor and Bailey, 2000). Therefore, the 65 consumption of 120 g of cowpea seeds could almost fulfil the daily requirement for adults with a DFE of 66 about 260 µg.

67 For consumption, legume seeds often require a long soaking step prior to cooking. A soakingcooking process can destroy sensitive nutrients including folates and hence needs to be controlled. 68 69 Indeed, Hefni & Witthöft, (2014) showed a 32% reduction in total folate content in Faba bean after 70 boiling for 30 min, 90% of which was lost in the soaking water. Nevertheless, the same authors reported 71 a 50% increase in folate content after a soaking at room temperature for 12 h, probably due to 72 germination. Combining a soaking step at room temperature for 16 h and a boiling step for 2 h caused a 73 53% reduction in total folate in chickpea and a 46% reduction in pea (Dang et al., 2000). Clearly, the 74 choice of an appropriate soaking-cooking temperature is determinant in preserving or promoting total 75 folate content in the seeds. Since they have different bio-availability (5-methyltetrahydrofolate (5-CH₃-76 H₄folate) being the most bioavailable for the human organism), the different folate vitamers need to be 77 quantified separately which has only been done by a few authors (Rucker et al., 2001).

78 There are only a few models in the literature that mechanistically describe the way the folate behaves 79 during the soaking-cooking of legumes. Delchier et al., (2014) used the Fick equation to describe the 80 diffusion of folates during the cooking of spinach and green beans. Oey et al., (2006) and Viberg et al., 81 (1997) modelled 5-CH₃-H₄folate oxidation assuming a first order kinetic reaction in a liquid medium. 82 However, to the best of our knowledge, no available model describes folate oxidation and conversion 83 coupled to diffusion. Many authors already reported the enzymatic interconversion between the different 84 forms in plants (Rébeillé et al., 2006; Jägerstad and Jastrebova, 2013), but the possible presence of this 85 reaction scheme during the soaking process has not yet been studied.

The aim of this study was thus to elaborate a mass balance of the different forms of folates in cowpea seed and in the soaking water during soaking at 30 °C, 60 °C and 95 °C and to establish the diffusive and reactive (degradation or production) fractions. The diffusion of folates was observed by immunostaining the 5-CH₃-H₄folate in seeds during soaking-cooking process. Our results will make it possible to recommend how to retain folate in cowpea seeds during the soaking-cooking process.

- 91 **2. Materials and methods**
- 92 **2.1.** *Material*

93 The cowpea cultivar used in the study was the *Wankoun* brownish variety provided by IITA Benin. It 94 was purchased in September 2017. The seeds were kept in a vacuum pack and stored at 4 °C in the dark 95 until use.

96 2-(N-morpholino)-ethanesulfonic acid (MES) (purity \geq 99.5%), DL-Dithiothreitol (DTT) (purity \geq 97 98%), and the sodium acetate trihydrate (purity \geq 99.0%) were purchased from Sigma-Aldrich 98 (Germany). Disodium hydrogen phosphate dehydrate (purity 99.5%) was purchased from Merck 99 (Germany) and potassium dihydrogen phosphate (purity \geq 98%) from AppliChem (Germany). L(+)-100 Ascorbic acid (purity 99.1%), sodium chloride (purity 99.9%), acetonitrile (purity 99.9%) and Ultrapure 101 water came from VWR (Germany). Freeze-dried chicken pancreas was purchased from Pel-Freez 102 Biologicals (USA), rat serum came from Biozol (Germany). The unlabeled reference compounds: folic 103 acid; 10-formylfolic acid; (6R,S)-5-formyl-5,6,7,8-tetrahydrofolic acid, calcium salt (5-formyl-104 tetrahydrolfolate); (6R,S)-5-methyl-5,6,7,8-tetrahydrofolic acid, calcium salt (5-methyl-tetrahydrofolate); 105 (6S)-5,6,7,8-tetrahydrofolic acid (tetrahydrofolate) were purchased from Schircks Laboratories (Switzerland). The internal standards $[{}^{13}C_5]$ -folic acid, $[{}^{13}C_5]$ -(6S)-tetrahydrofolate, $[{}^{13}C_5]$ -(6S)-5methyl-106 107 tetrahydrofolate, calcium salt, $[^{13}C_5]$ -(6S)-5-formyl-tetrahydrofolate and calcium salt were purchased 108 from Schircks Laboratories (Switzerland). Phosphate buffer (PBS), bovine serum albumin (BSA), 109 paraformaldehyde (PFA), and agarose were purchased from Euromedex (France). The monoclonal anti5methyltetrahydrofolic acid from mouse (first antibody) and Mowiol was purchased from Sigma-Aldrich
(France). The anti-mouse Alexa 488 from goat (second antibody) was purchased from Invitrogen (USA).

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2.2 Soaking experiments

Soaking was performed as described by Coffigniez et al., (2018). Different soaking conditions were tested with a water-to-seed ratio of 4:1 (w/w) in a water bath. The following temperature-time values were investigated: 30 °C /3 h-6 h-14 h, 60 °C/1 h-2 h-4 h and 95 °C/0.5 h-1 h-1.5 h-2 h. After being processed, the seeds were freeze-dried and stored, like the soaking water, at -80 °C for a maximum of two weeks before folate quantification. For the localization of the folate, after soaking, the seeds were immediately immerged in a 70% (v/v) ethanol solution. Each soaking experiment was performed in duplicate.

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2.3 Folate quantification

121 Folate was quantified as described by Striegel et al., (2018).

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2.3.1 Preparation of the solution

MES buffer was made of 21.3 g of MES hydrate and 10.0 g of ascorbic acid in 500 mL of MilliQ water, with the pH adjusted to 5.0. Phosphate buffer was made of 1.41 g of Na₂HPO₄ and 1.36 g of KH₂PO₄ in 100 mL of MilliQ water, with the pH adjusted to 7.0. The elution buffer was made of 5.0 g of NaCl, 1.36 g of sodium acetate trihydrate, 1.0 g of ascorbic acid and 0.1 g of DTT in 100 mL of MilliQ water. The chicken pancreas was prepared by dissolving 30 mg and 0.3 g of ascorbic acid in 30 mL of phosphate buffer with the pH adjusted to 7.0. Rat serum was used as obtained from Biozol.

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2.3.2 Folate extraction

130 The freeze-dried seeds were ground in a coffee grinder (Rommelsbacher, Germany). In some cases, 131 grinding was continued using a mortar. The folates were extracted from 100 mg of soaked-cooked 132 cowpea flour in 10 mL of MES buffer. To the samples, solutions of the internal standards were added in 133 amounts to fall within the given range of calibration. The samples were boiled for 10 min to facilitate 134 extraction and then cooled down on ice. To obtain complete deconjugation, 2 mL of chicken pancreas 135 suspension and 400 µL of rat serum were added and the samples were incubated overnight in a shaking 136 water bath at 37 °C. Next, the samples were boiled again for 10 min and cooled on ice to inactivate the 137 enzymes. Acetonitrile (10 mL) was added and the samples were centrifuged for 20 min at 4000 rpm and 138 4 °C. The supernatant was decanted. The extract was purified by solid phase extraction (SPE) on strong 139 anion exchange (SAX, quaternary amine, 500 mg, 3 mL) (Phenomenex, Germany) and finally 140 concentrated in 2 mL of elution buffer. The samples were filtered through a 0.22 µm membrane filter.

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2.3.3 Folate quantification

142 Folates were then separated by liquid chromatography coupled with tandem mass spectrometry (LC-143 MS-MS). The separation was carried out on a Shimadzu Nexera X2 UHPLC system with a model DGU-144 20ASR degassing unit (Shimadzu, Japan). The folates were separated at 30 °C on a 2.7 µm, 145 100×2.1 mm C18-LC column (Restek, Germany), coupled with a PDA Nexera SPD-M30A diode array 146 detector (Shimadzu, Japan). The ionization mode was positive electrospray. The injection volume was 147 10 µl. The mobile phases were a gradient constituted of 0.1% formic acid in water and 0.1% formic acid 148 in acetonitrile. The flow rate was 0.4 µL/min. Both extraction and measurements were done in duplicate 149 for each soaking experiment.

The concentration of unlabeled analytes was determined before each extraction. Quantification was performed using a calibration curve with external standards. Separation was performed by Highperformance Liquid Chromatography (HPLC), coupled with a SPA-M20A diode array detector (Schimadzu, Japan). The folates were separated at room temperature on a nucleosil 100-5 C18 EC, 250 x 3 mm column (Macherey-Nagel, Germany). The injection volume was 10 μ l. The mobile phases were a gradient comprising of 0.1% of acetic acid in water and methanol. The flow rate was 0.4 μ L.min⁻¹.

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2.4 Folate distribution in seeds by immunostaining

After soaking, the seeds were immersed in 4% paraformaldehyde in PBS (phosphate buffer) (pH=7.0, 157 158 0.01M) for 48 h. The seeds were then rinsed for 15 min in a solution of PBS/Glycin 0.1 M and two times 159 for 15 min in PBS. The cotyledon and embryonic axis of the seeds (Figure 1) were separated using a 160 razor blade. The embryonic axis was embedded in 5% agarose and cut using a vibratome (Microm, 161 France) while the cotyledon was directly cut using a vibratome. The thicknesses of the resulting cross 162 sections samples were 50 µm and 30 µm for cotyledon and embryonic axis respectively. The sliced 163 tissues then were immersed for 2 h in a blocking solution composed of 5% BSA in PBS. The first 164 antibody: 5-methyltetrahydrofolic acid, was diluted 1/500 in blocking solution and left on the samples for 165 one night at 4 °C with agitation. The samples were then rinsed three times for 10 min in a solution of 166 PBS at room temperature. Next, the samples were immersed in the second antibody: Alexa 488 2 mg/ml 167 (Invitrogen, France) diluted 1/500 in blocking solution, then rinsed three times for 10 min in a solution of 168 PBS at room temperature. The cross sections were collected on microscopic slides with Mowiol. Each 169 immunostaining experiment was performed in duplicate. The microscopic analyses were performed using 170 a Droit Zeiss 880 Laser Coherent Chameleon Ultra II Multiphoton microscope and a confocal Zeiss 171 LSM880 Airyscan microscope. The excitation wavelength was 488 nm and the emission wavelength was 172 523 nm.

173 **3. Multi-response modeling**

174 *3.1 Assumptions*

175 Cowpea seed is assumed to be pseudo-ellipsoidal with a 2D-symmetric axis (Γ_2 boundary) as 176 described by Coffigniez et al., (2018) (fig. 1). Two domains are considered here: the single cowpea seed 177 (Ω_s) and the soaking water medium (Ω_{sw}). These two domains are separated by an interface (Γ_1). 178 While the cowpea is soaking, folate vitamers are interconverted or metabolized within the cowpea seeds 179 but also diffused out of it. Folic acid, 5-formyl-tetrahydrofolate and 10-formylfolic acid can be 180 enzymatically or chemically converted into 5-methyl-tetrahydrofolate. The 5-methyl-tetrahydrofolate can 181 be thermally degraded into pyrazino-s-triazin by oxidation.

182 Concerning the model, the following assumptions were formulated:

183 (A1) Folate vitamer concentrations are homogeneous in the seeds, and the seed matrix is also considered

to be homogeneous and non-porous, with folate already being in soluble form in cytosol.

- 185 (A2) The soaking water is considered as perfectly stirred, with no solute gradients.
- 186 (A3) The seed volume remains constant during soaking (no swelling).
- 187 (A4) Except for folates, no dry matter is lost into the soaking water during soaking.
- 188 (A5) The concentration of tetrahydrofolate is negligible.
- 189 (A6) Fick's laws of diffusion describe the transport of folates.
- (A7) The folate interconversion, metabolization and oxidation follow first-order kinetics in the seeds andare not considered in the soaking water.
- 192 The eight state variables considered in our study were the concentrations (kg m⁻³) both in seed 193 ($\Omega_i = \Omega_S$) and soaking water ($\Omega_i = \Omega_{SW}$) of folic acid (PteGlu) (C_1), 10-formylfolic acid (C_2), 194 5-formyl-H₄folate (C_3) and 5-methyl-H₄folate (C_4) concentrations. Concentrations are also expressed in 195 µg/100g (db).
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3.2. The unsteady-state diffusion-reaction model

197 The mass-balance equations for folates in cowpea seeds (Ω_s , Eq. (1)) and soaking water 198 (Ω_{sw} , Eq. (2)) can be written as:

$$\frac{\partial C_{1,\Omega_{s}}}{\partial t} - \nabla \left(D_{1} \nabla C_{1,\Omega_{s}} \right) = -k_{1,\Omega_{s}} C_{1,\Omega_{s}}$$

$$\frac{\partial C_{2,\Omega_{s}}}{\partial t} - \nabla \left(D_{2} \nabla C_{2,\Omega_{s}} \right) = -k_{2,\Omega_{s}} C_{2,\Omega_{s}}$$

$$\frac{\partial C_{3,\Omega_{s}}}{\partial t} - \nabla \left(D_{3} \nabla C_{3,\Omega_{s}} \right) = -k_{3,\Omega_{s}} C_{3,\Omega_{s}}$$

$$\frac{\partial C_{4,\Omega_{s}}}{\partial t} - \nabla \left(D_{4} \nabla C_{4,\Omega_{s}} \right) = -k_{4,\Omega_{s}} C_{4,\Omega_{s}} + k_{1,\Omega_{s}} C_{1,\Omega_{s}} + k_{2,\Omega_{s}} C_{2,\Omega_{s}} + k_{3,\Omega_{s}} C_{3,\Omega_{s}}$$

$$(1)$$

$$200 \qquad V_{\Omega_{SW}} \frac{\partial C_{i,\Omega_{SW}}}{\partial t} = J_X \tag{2}$$

With $C_{i,\Omega_{sw}}$ (eq.(2)) being the concentration of any considered folate species in soaking water and D_i (*i* = 1,...4) are the apparent diffusivities (m².s⁻¹) of PteGlu, 10-CHO-PteGlu, 5-CHO-H₄folate and 5-CH₃-H₄folate respectively. The overall reaction scheme is displayed in figure 2.

204 Equations (1), and (2) have the following initial and boundary conditions:

205
$$C_{i,\Omega_{\rm S}} = C_{i,\Omega_{\rm S},0}$$
 in $\Omega_{\rm S}$ for $t = 0$ (3)

206
$$C_{i,\Omega_{SW}} = 0$$
 in Ω_{SW} for $t = 0$ (4)

207
$$C_{i,\Omega_{\rm S}} = C_{i,\Omega_{\rm SW}}$$
 on Γ_1 (5)

- 208 $\nabla C_{i,\Omega_{S}} \cdot \vec{n} = 0$ on Γ_{2}
- 209 (6)

where $C_{i,\Omega_{S},0}$ are the initial content (kg.m⁻³) of component *i* in Ω_{S} . The outgoing mass flux J_{i} (kg s⁻¹) of folate *i* through the cowpea seed/soaking water interface (Γ_{1}) is expressed as:

$$212 J_i = -AD_i \nabla C_{i,\Omega_S} (7)$$

where A is the surface area of the seed in contact with the soaking water (m²), and C_{i,Ω_i} are the concentrations of component X (kg.m⁻³). Model input parameters are listed in table 1. As already performed on alpha-galactosides by Coffigniez et al. (2018), a mass balance analysis of the diffusionreaction processes inside the seed was performed. The produced fractions of folates i induced by reaction $(m_{i,prod})$, the degraded fractions induced by reaction $(m_{i,degr})$, the transferred fractions induced by diffusion $(m_{t,diff})$ and the residual fraction $(m_{i,res})$ expressed in relation to the initial mass $(m_{i,0})$, were obtained by solving the following integral equations:

$$220 \qquad \frac{m_{i,prod}}{m_{i,0}} = \int_t \left(\iint_{\Omega_s} k_{i,\Omega_s} C_{i,\Omega_s} dV_{\Omega_s} \right) dt \tag{8}$$

221
$$\frac{m_{i,degr}}{m_{i,0}} = \int_t \left(\iint_{\Omega_s} -k_{i,\Omega_s} C_{i,\Omega_s} dV_{\Omega_s} \right) dt$$
(9)

222
$$\frac{m_{i,diff}}{m_{i,0}} = \int_{t} J_{i} dt$$
(10)

223
$$\frac{m_{i,res}}{m_{i,0}} = \frac{m_{i,0} + m_{i,prod} - m_{i,diff} - m_{i,deg}}{m_{i,0}}$$
(11)

3.3. Numerical solution

225 The numerical solution was obtained in the same way as described by Coffigniez et al., (2018), with the 226 initial conditions given by Eqs. (3) and (4), and the boundary conditions given by Eqs. (5) and (6) using 227 the FEM-based commercial Comsol Multiphysics[™] (version 5.2a, Comsol Inc., Stockholm, Sweden). A 228 5 000-element mesh was created in Comsol. The linearized problem was solved by the MUMPS 229 time-dependent solver (Multifrontal Massively Parallel Solver) which implements a parallel 230 distributed LU factorization of large sparse matrixes. The maximum time step was 0.05 s and the 231 Jacobian was updated at each iteration. The typical simulation time was five minutes using a 3.25 Gb 232 free memory (RAM) and 3-GHz Intel core Duo CPU computer (32 bits).

233

3.4. Parameter identification

Both apparent diffusivities (D_i) and rate constants $(k_{i,\Omega})$ were identified using the method described by Coffigniez et al., (2018). In this multi-response modeling approach, the model parameters were iteratively adjusted to the goodness-of-merit (determinant of dispersion matrix between experimental and predicted data) using a minimization procedure of the Nelder-Mead simplex with the "fminsearch" function of Matlab software. The standard deviation of each adjusted parameter was determined byMonte Carlo simulations with 200 draws.

- 240 **4. Results and discussion**
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4.1. Folate concentration in raw seeds

242 Table 2 shows the initial concentrations of folic acid (PteGlu, $C_{1,0}$), 10-formylfolic acid (10-243 CHO- PteGlu, C_{2,0}), 5-formyltetrahydrofolate (5-CHO-H₄folate, C_{3,0}), 5-methyltetrahydrofolate (5-CH₃-244 H₄folate, $C_{4,0}$ and tetrahydrofolate (H₄folate) in raw cowpea seeds and more specifically in cotyledons 245 and in the embryonic axis. In raw seeds, 5-CHO-H₄folate represented 54% of the total folate content. The 246 latter vitamer is probably the storage form of folates and is more stable than the active form 5-CH₃-247 H₄folate (Saini et al., 2016). 5-CH₃-H₄folate, PteGlu and 10-CHO- PteGlu represented 12%, 16% and 248 16% of the total folate content, respectively, and the H₄folate concentration was negligible. Strandler et 249 al., (2015) also showed that the formyl forms were the most abundant forms in chickpea (49%). 250 However, other studies reported that the majority form was 5-CH₃-H₄folate or H₄folate in legumes (in 251 pea, mung bean, lentil, cowpea and soybean) (Rychlik et al., 2007; Delchier et al., 2016). For example, 5-252 CH₃-H₄folate was reported to represent 75% of total folate in pea (Ringling and Rychlik, 2012).

253 As can be seen in table 2 all vitamers were more concentrated in the embryonic axis than in the 254 cotyledons. For example, the concentrations of 5-CH₃-H₄folate and 5-CHO-H₄folate were two to three 255 times higher in the embryonic axis than in the cotyledon. However, the embryonic axis represented only 256 2.3% of the total seed mass, which explains why the concentration in raw seeds was similar to the 257 concentration in cotyledons (around 400 µg/100 g db). These observations were confirmed by 258 immunostaining of 5-methyltetrahydrofolate in cowpea seeds (figure 3). Indeed, a relatively larger 259 quantity (i.e. fluorescence signal here) of folates was observed in the embryonic axis (root meristem) (fig. 260 3a) than in the cotyledons (fig. 3b), which seems to be consistent with the results of quantification 261 (table 4). These results are also comparable with results in the literature. For instance, Hoppner and 262 Lampi, (1993) reported a concentration of $367.1 \pm 28.6 \,\mu\text{g}/100 \,\text{g}$ db in cowpea seeds, and Gambonnet et 263 al., (2001) also reported that the concentration of folates in pea was 5 to 10 times higher in the embryonic 264 axis than in cotyledons. However, the embryonic axis accounts for only 2% of the seeds, so the majority 265 of folate was located in the cotyledons (Gambonnet et al., 2001). Folates synthesis is high in the root 266 meristem because folate is largely consumed in the dividing cells to synthesize thymidylate and purine 267 (Rébeillé et al., 2006; Gorelova et al., 2017). In cells, H4folate and 5-CHO-H4folate are mostly present in 268 mitochondria, whereas 5-CH₃-H₄folate is most abundant in cytosol (Gorelova et al., 2017). Folates have 269 also been reported to be present in vacuoles and chloroplasts (Rébeillé et al., 2006). However, the 270 H₄folate concentration in raw seed was observed to be lower than described by others authors (Gorelova et al., 2017) and the PteGlu concentration was found to be higher than described by others authors. This
might be due to H4folate oxidization into PteGlu during sample transport and/or storage.

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4.2. Folate kinetics during soaking

4.2.1. Experimental changes in folates contents during soaking

275 Figure 4 shows the folate content kinetics both in the seeds and soaking water at 95 °C. After 2 h, 276 the concentrations of PteGlu, 10-CHO- PteGlu, 5-CHO-H₄folate and 5-CH₃-H₄folate were reduced by 277 33%; 54%; 53% and 69%, respectively, in seeds representing a 50% loss of total folates. The respective 278 fractions of 10-CHO-PteGlu and 5-CHO-H4folate were entirely transferred to the soaking water with 279 constant net contents (i.e. sum in the seeds and in the soaking water). However, the net content of 5-CH₃-280 H₄folate was 21% lower than the initial amount in raw seeds. The decrease in this vitamer was probably 281 due to thermal oxidation. Indeed, the chromatograms revealed the appearance of pyrazino-s-triazin (also 282 called MeFox; not quantified), the oxidation product of 5-CH₃-H₄folate in both seeds and soaking water. 283 The net content of PteGlu was 22% higher after soaking at 95 °C for 2 h than in raw seeds. This can be 284 explained by the fact that PteGlu can be produced by oxidation of H₄folate. These results are consistent 285 with those reported in the literature. Hefni and Witthöft, (2014) reported a 32% reduction in folate in faba 286 bean after boiling for 30 min using a water-to-seed ratio of 5:1 (w/w). About 90% of this loss was due to 287 diffusion into the soaking water. Hoppner and Lampi, (1993) also reported an average 28% reduction in 288 total folates after a short period (1 h) of soaking at room temperature followed by boiling for 90 min in 289 different legume seeds steeped with a water-to-seed ratio of 3:1 (w/w). Similarly, Dang et al., (2000) 290 found a of 53% reduction in total folates in chickpea and a 46% reduction pea, after soaking for 16 h at 291 room temperature followed by boiling for 2 h in a water to seed ratio of 3:1 (w/w).

After soaking at 60 °C for 4 h (Figure 5), the PteGlu, 10-CHO-PteGlu, 5-CHO-H₄folate and 5-CH₃-H₄folate concentrations were reduced in seeds by 63%, 60%, 50% and 39%, respectively. The loss of 10-CHO-PteGlu and 5-CHO-H₄folate in the seeds were fully explained by mass transfer into the soaking water. However, the net content of PteGlu was 33% lower than its initial content, and the net content of 5-CH₃-H₄folate was 41% higher than its initial concentration. We thus assumed that this was due to the chemical conversion of PteGlu into 5-CH₃-H₄folate, as proposed in the reaction scheme in figure 2.

After soaking at 30 °C for 14 h (Figure 6), the PteGlu, 10-CHO-PteGlu, and 5-CHO-H₄folate concentrations in the seeds were reduced by 54%, 54%, and 82%, respectively, whereas the $5-CH_3-H_4$ folate concentration increased by 344%. The fraction transferred into the soaking water was only 25% for 10-CHO-PteGlu, and even less (5%) for the other vitamers. This marked reduction in PteGlu, 10-CHO-PteGlu and 5-CHO-H₄folate can be explained by the conversion of all these vitamers

into the active form (5-CH₃-H₄folate) as proposed in the reaction scheme (figure 2). This conversion 304 305 usually occurs when the seed physiologically prepare to germinate. Indeed, after the soaking process 306 (14 h), the net total folate concentration decreased only by 13% in seeds, which is in the same order of 307 magnitude as the folate losses (12%) found by Hoppner and Lampi, (1993) in cowpea and in the same 308 soaking conditions. The remaining folate content can be used for the development of the seed. 309 Nevertheless, the behavior of folate during soaking also depends to a great extent on the legume species 310 considered. For instance, Xue et al., (2011) reported a 31% reduction in 5-CH₃-H₄folate in navy bean 311 after soaking at room temperature for 12 h with a water-to-seed ratio of 3:1 (w/w), whereas Hefni and 312 Witthöft, (2014) found a 50% increase in folate content in faba beans in the same soaking conditions. 313 These differences could be due to the germination capacity of the seeds under given conditions.

314

4.2.2. Transport properties of folates

315 Table 3 shows the adjusted apparent diffusivity of folates $(m^2.s^{-1})$ in cowpea seeds with the three different soaking temperatures (30 °C, 60 °C and 95 °C). The model fitted the experimental data 316 317 satisfactorily with a mean RMSE of 10% (db). The different vitamers have a similar molar mass (between 441 g.mol⁻¹ and 473 g.mol⁻¹). As a consequence, we expected the same order of magnitude for 318 319 the apparent diffusivity of all the vitamers at each temperature. However, apparent diffusivity was 320 significantly higher for 10-CHO-PteGlu than for the other forms. This difference could be explained by 321 the fact that the folates were not similarly distributed in the seeds and the distribution could vary 322 depending on the vitamer considered (Gorelova et al., 2017).

323 Apparent diffusivity increased with temperature for all the vitamers. For example, the adjusted 324 apparent diffusivity of 5-CHO-H4folate was 1.5 fold higher at 95 °C than at 60 °C, and 82 fold higher at 325 60 °C than at 30 °C. Folate diffusion also depends on both food matrix structure and composition. 326 Although the literature on folate transport properties is quite poor, for the sake of comparison, Delchier et al., (2014) obtained almost constant folate apparent diffusivity of $7.4 \pm 2.1 \times 10^{-12} \text{ m}^2 \text{ s}^{-1}$ in the case of 327 328 green beans soaked in the 25 °C to 65 °C temperature range. In the case of soaked cowpea, adjusted 329 folate apparent diffusivity was of the same order of magnitude as that found for alpha-galactosides in the 330 same cowpea cultivar (Coffigniez et al., 2018). For instance, for stachyose, apparent diffusivity of $0.02 \times 10^{-11} \text{ m}^2 \text{ s}^{-1}$, $3.0 \times 10^{-11} \text{ m}^2 \text{ s}^{-1}$ and $4.3 \times 10^{-11} \text{ m}^2 \text{ s}^{-1}$ respectively, were identified at 30 °C, 60 °C 331 332 and 95 °C. This marked increase in molecular diffusion with temperature can be linked with dramatic 333 changes in seed structure that take place during soaking. Indeed, the cell wall may be degraded and 334 solubilized by β -elimination during heating (Waldron et al., 2003). Cell walls and teguments probably 335 rupture between 30 °C and 60 °C, thus facilitating folate diffusion. This underlying structural mechanism 336 was confirmed by the immunostaining of 5-CH₃-H₄folate in cowpea seeds after different soaking 337 treatments. As shown in figure 7, raw seeds (pictures (a) and (b)) had concentrated folates inside the cells. In contrast, immunostaining of 5-CH₃-H₄folate in the meristem roots of seeds soaked at 95 °C showed folate diffusing into the intercellular spaces (pictures (e) to (h)). The shape of cells was lost, which confirmed the possibility of pectin degradation that facilitated folate diffusion. At 60 °C, one part of folate was still inside the cells while another part had already diffused outside the cell. The cell walls probably started breaking down.

343 Image analysis of the pictures shown in figure 7 allowed us to estimate the relative concentration (%) 344 in 5-CH₃-H₄folate from the surface covered (dots) by the fluorescence signal. The concentration calculated using this method was lower than absolute 5-CH₃-H₄folate quantification (Table 4). This could 345 346 be due to the fact part of the folate had diffused outside the embryonic axis, but had not yet left the seed. 347 The 5-CH₃-H₄folate immunostain biomarker showed no cross reactivity with folic acid, but cross 348 reactivity with 5-CHO-H4folate is nevertheless conceivable. However, the larger difference in the results 349 of image quantification and 5-CHO-H₄folate quantification led us think that there was no cross reactivity 350 with 5-CHO-H₄folate in this case.

351

4.2.3 Thermal degradation and conversion of folates

Thermal degradation rates (k, s^{-1}) were adjusted to experimental data assuming first order kinetics 352 353 (table 3). Results showed that thermal degradation increased with temperature. Thermal degradation was 354 clearly visible in the case of 5-CH₃-H₄folate at 95 °C as described above (figure 4). Its increasing 355 intensity in the respective MRM transition indicated that pyrazino-s-triazin was generated by oxidation of 356 5-CH₃-H₄folate (Ringling and Rychlik, 2017). In the literature, 5-CH₃-H₄folate oxidation has already 357 been reported and modeled (assuming fist-order kinetics) but only in the case of standard solutions (Oey 358 et al., 2006; Verlinde et al., 2010; Munyaka et al., 2010). For example, Oey et al., (2006) estimated the thermal degradation rate of 5-CH₃-H₄folate to be in the range $[7.8 \times 10^{-6} - 4.3 \times 10^{-4} \text{ s}^{-1}]$ for temperatures 359 360 ranging from 25 °C to 80 °C. These results are in agreement with those of Viberg et al., (1997). However, 361 the latter authors showed that the thermal degradation rate decreased with increasing initial folate 362 concentration and decreasing oxygen concentration. Our model was simplified by assuming that the 363 whole oxidation process only takes place in the seeds and not in the soaking water. Due to the high 364 diffusion of 5-CH₃-H₄folate at high temperature (60 °C and 95 °C), the oxidation of 5-CH₃-H₄folate 365 could also occur in the soaking water. However, it was not possible for us to distinguish between the 366 oxidation contributions from the two compartments.

The increase in PteGlu concentration after soaking at 95 °C could be explained by oxidation of H₄folate ($k = 2.42 \pm 0.04 \times 10^{-4} s^{-1}$, data not shown) as already reported in the literature (Strandler et al., 2015). Due to the low concentration in H₄folate and the low rate of thermal degradation of folates at both 30 °C and 60 °C (decrease in H₄folate less than 5 µg/100g bs), the production of PteGlu at 60 °C and 371 30 °C was consequently negligible. PteGlu, 10-CHO-PteGlu and 5-CHO-H4folate were found to be stable 372 at 95 °C with no thermal degradation. At lower soaking temperatures (30 °C), the reduction of PteGlu, 373 10-CHO-PteGlu and 5-CHO-H4folate was due to enzymatic conversion into 5-CH₃-H4folate. The 374 conversion rate constant (k) was adjusted to experimental data (table 3). All conversions mainly occurred 375 at 30 °C in seeds and can therefore be attributed to enzyme action. The enzymatic conversion was 376 assumed to be negligible in the soaking water because the diffusion of enzymes from the seed to soaking 377 water was assumed to be negligible due to their high molar mass (section 4.2.2). The enzymatic 378 conversion within the seed was 2.7 times higher for PteGlu than for 10-CHO-PteGlu and 3.6 times higher 379 for 5-CHO-H₄folate than for PteGlu. These interconversions are shown in the folate reaction scheme in 380 figure 2. This scheme was simplified for the purpose of modeling. Indeed, we assumed that PteGlu, 10-381 CHO-PteGlu and 5-CHO-H₄folate were converted into 5-CH₃-H₄folate without taking any intermediary 382 products in account. In the literature, with the exception of 10-CHO-PteGlu, interconversions of the 383 different folate vitamers have already been reported. PteGlu can be reduced into H₄folate by 384 dihydrofolate reductase (Jägerstad and Jastrebova, 2013). Then, H4folate can be converted into 5-CH₃-385 H4folate by serinehydroxymethyltransferase and 5,10-methylenetetrahydrofolate reductase (Rébeillé et 386 al., 2006). H4folate can also be converted into 5-CH₃-H4folate via intermediate 10-CHO-H4folate by 10-387 formyltetrahydrofolate synthase (Rébeillé et al., 2006) followed by 10-CHO-H4folate conversion into 5-388 CH_3 - H_4 folate by 5,10-methylenetetrahydrofolate dehydrogenase and 5,10-methylenetetrahydrofolate 389 reductase (Rébeillé et al., 2006; Jägerstad and Jastrebova, 2013). Finally, 5-CHO-H4folate can be 390 converted into 5-CH₃-H₄folate by 5,10-methenyltetrahydrofolate synthetase, 5,10-methylene-391 tetrahydrofolate dehydrogenase and 5,10-methylenetetrahydrofolate reductase (Jägerstad and Jastrebova, 392 2013). Moreover, 10-CHO-H₄folate can also be chemically converted into 5-CHO-H₄folate besides 393 being the direct precursor for 10-CHO-PteGlu formed by oxidation (Jägerstad and Jastrebova, 2013). 394 Therefore, 5-CHO-H₄folate may also be an intermediate in the interconversion of PteGlu.

The enzymatic reactions are usually modeled using the Michaelis-Menten equation. However, in the case of folates, the overall enzymatic conversion scheme is complex since it involves too many enzymes and substrates that would each need to be quantified. That is why we modeled the enzymatic conversions assuming first order kinetics that are equivalent to a Michaelis-Menten approach if the concentration of substrate is low compared to the Michaelis consant K_m .

The decrease in total folate concentration at 30 °C can be explained by the oxidation of $5-CH_{3}$ -401 H₄folate (generation of pyrazino-s-triazin, see section 4.2.4). However, under these conditions, this 402 decrease could also be partly due to the metabolic activity of the seeds, i.e. the integration of the formyl 403 group into DNA and the use of $5-CH_{3}-H_{4}$ folate in methylation reactions and in the methionine synthesis 404 (Scott et al., 2000; Gorelova et al., 2017). 405 At 60 °C, it can be assumed that the enzymes were partly thermally degraded and hence that the 406 enzymatic interconversion did not occur. Consequently, only the chemical interconversion of PteGlu into 407 $5-CH_3-H_4$ folate, hypothesized from our experiments (figure 5), was modeled. The net concentration of 408 10-CHO-PteGlu (sum of the concentration in the seeds and that in the soaking water) was guite low after 409 soaking at 60 °C for 4 h (loss of 7 µg/100g), but this loss was disregarded in the model. 410 5-CHO-H4folate remained constant during the soaking process at 60 °C and, therefore, the 411 interconversion of 5-CHO-H₄folate was disregarded. However, like at 30 °C, it is possible that 5-CHO-412 H₄folate was an intermediate or by-product of 5-CH₃-H₄folate production.

413

4.3 Folates: reaction vs. diffusion during soaking

414 Figure 8 shows changes in the predicted diffused, degraded (oxidation or interconversion), produced 415 (enzymatic) and the residual folate fractions in cowpea seeds during soaking at different temperatures. At 416 both 95 °C and 60 °C, the diffused fraction predominated, whereas at 30 °C, the degraded and produced 417 fractions were predominant, especially 5-CHO-H4folate and 5-CH3-H4folate. After soaking at 95 °C for 418 2 h, the diffused fraction of folate vitamers represented between 43.7% (5-CH₃-H₄folate) and 65.9% (10-419 CHO-PteGlu) of their initial concentrations. Only a degraded fraction of 5-CH₃-H₄folate was detected 420 that represented 27.6% (oxidation to pyrazino-s-triazin). Only the production of PteGlu was significant 421 and represented 19.4 % (oxidation of H4folate). After soaking at 60 °C for 4 h, the diffused fraction also 422 predominated for all vitamers with a proportion ranging between 32.2% (PteGlu) and 69.6% (5-CH₃-423 H4folate). The degraded fraction represented around 29% for PteGlu (interconversion into 5-CH3-424 H₄folate) and 5-CH₃-H₄folate (oxidation to pyrazino-s-triazin). Production was only detectable of 5-CH₃-425 H₄folate and represented 40.3% (interconversion of PteGlu). In the two latter, the produced and degraded 426 fractions resulted in an even total folate balance. Soaking at 95 °C for 2 h or at 60 °C for 4 h led to the 427 diffusion of 50% of total folate into the soaking water.

428 For all vitamers and after soaking at 30 °C for 14 h, the diffused fraction was much lower than after 429 soaking at 60 °C and 95 °C. This difference was due to the high production of 5-CH₃-H₄folate (by folate 430 interconversions) at 30 °C and the high diffusion coefficient in the case of 10-CHO-PteGlu at higher 431 temperatures. Indeed, after soaking for 14 h, the produced fraction of 5-CH₃-H₄folate was about 572.8% 432 while in parallel the degraded fraction represented 65.8%, 31.7% and 93.3% of PteGlu, 10-CHO-PteGlu 433 and 5-CHO-H₄folate, respectively. This high percentage of 5-CH₃-H₄folate production was because the 434 initial quantity of 5-CHO-H₄folate in the seeds was higher than that of 5-CH₃-H₄folate. As a result, the 435 final net concentration in seeds (i.e. the residual fraction) of 5-CHO-H4folate decreased to 2.8% of the 436 initial concentration after soaking at 30 °C for 14 h and the 5-CH₃-H₄folate concentration increased to 437 429.8%. During this process, oxidation or the use of 5-CH₃-H₄folate in methylation reactions resulted in a 438 degraded fraction representing 218.4%.

439 In this model, two phenomena were simultaneously taken into account, (i) mass transport and (ii) 440 first-order reactions that both affected the concentrations of folates in the seeds. In any case, the mutual 441 correlation coefficient between the different model parameters (Eq. (1)) was lower than 0.21, confirming 442 that minimizing the determinant of dispersion matrix between experiments and predicted concentrations 443 is a reliable method to identify the parameters, as recommended by Van Boekel, Martinus A.J.S, (2008). 444 A sensitivity study has been performed and showed that a variation of $\pm 15\%$ of any model 445 parameter induced a mean overall deviation of about 22% compared to the model adjustment that 446 provides the best fitting performance (minimal RMSE).

447

4.4 Soaking recommendations

448 In West Africa, cowpea seeds are usually prepared using two different methods. The first consists in 449 directly boiling the seeds in water for 1 h (Madodé, 2012), and the second involves a pre-soaking step at 450 room temperature (about 30 °C) for one night followed by boiling in water for 25 min (Madodé, 2012). 451 After soaking at 95 °C for 1 h (figure 8) the model showed a residual concentration of total folates of 452 62% (260 µg/100g bs), whereas an 8 h pre-soaking step (residual concentration of 77%) followed by 453 boiling for 25 min (residual concentration of 74%) resulted in a residual concentration of total folate of 454 57% (242 µg/100g bs). Therefore, these two different methods resulted in a similar decrease in total 455 folate concentration. However, this is not the case if each vitamer is considered separately. Indeed, after 456 direct boiling (first method), the 260 µg/100g of total folate were composed of 59.1% of 5-CHO-457 H4folate, 19.7% of PteGlu, 12.9% of 10-CHO-PteGlu and 8.3% of 5-CH3-H4folate. After soaking 458 combined with boiling (second method), the 242 µg/100g of total folate consisted of 67.5% of 5-CH₃-459 H4folate, 12.1% of PteGlu, 11.2% of 5-CHO-H4folate and 9.2% of 5-CHO-H4folate. Of all the vitamers 460 present in seeds, 5-CH₃-H₄folate is considered to be the most bioavailable (Striegel et al., 2018). 461 Therefore, a pre-soaking step at 30 °C leads to interconversion of folates into this vitamer and, hence, 462 increases folate bioavailability.

The daily recommendations for folate intake are 120-300 µg for children and 300 µg for adults (Krawinkel et al., 2014). Therefore, 100 g bs of cowpea, which corresponded to 160 g after soakingcooking (Coffigniez et al., 2018) would be sufficient in terms of FDE to fulfil the daily requirements of both children and adults.

467 **5. Conclusion**

468 Our study advanced our knowledge on the contrasted behavior of folate vitamers in cowpea seeds as 469 a function of the soaking conditions. The folates were mainly composed of 5-CHO-H₄folate (storage 470 form) and were more concentrated in the embryonic axis than in the cotyledons. For the first time, a 2D 471 axi-symmetric model was built, considering a single cowpea seed being soaked in soaking water and 472 taking into account the diffusion, conversion, and oxidation of folates. The model fitted the data 473 satisfactorily and the results showed the predominant transport of folate out of the seeds after a soaking 474 process at 60 °C or 95 °C. Immunostaining experiments on cowpea seed cross sections underlined these 475 phenomena. At lower temperature (30 °C), PteGlu, 10-CHO-PteGlu and 476 5-CHO-H₄folate were mainly interconverted into 5-CH₃-H₄folate (active form) while diffusion of all 477 vitamers was very slow. At all temperatures, 5-CH₃-H₄folate was oxidized into pyrazino-s-triazin. The 478 model was then used to predict losses due to diffusion and degradation during soaking-cooking process. 479 The two traditionally used soaking-cooking methods in West Africa resulted in a similar loss of folates in 480 seeds. Concerning folate bioavailability for human consumption, a pre-soaking step is recommended to 481 promote enzymatic conversion into 5-CH₃-H₄folate. To advance further, germination could be tested for 482 even better folate preservation and production.

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Fig 1: (a) Microtomography of cowpea seed. (b) Simplified geometrical representation of cowpea seed (Ω S) assuming a pseudo-ellipsoidal and symmetrical shape with specific dimensions (unit: 10-3m). Ω SW represents the soaking water domain. (c) Micrograph showing the gross morphology of cowpea seeds and (d) a magnified embryonic axis. C, cotyledon; E, embryonic axis; LM, leaf meristem; RM: root meristem. Scale bars = 1733 µm (c) and 831 µm (d).

Fig 2: Folate reaction scheme of the cowpea soaking-cooking process. Blue, green and orange lines represent enzymatic interconversion, chemical interconversion and thermal oxidation, respectively. Solid lines represent the reactions taken into account in the model and dashed lines the reactions that are not taken into account in the model.

Fig 3: (a) Immunostaining (highlighted by fluorescence) of 5-methyltetrahydrofolate in (a) root meristem of embryonic axis and (b) in the cotyledon. The diffuse background fluorescence is due to the autofluorescence of cells. Scale bars = $72 \mu m$.

Fig 4: Predicted (lines) and experimental data (dots) concerning folic acid [PteGlu], 10-formylfolic acid [10-CHO-PteGlu], 5-formyltetrahydrofolate [5-CHO-H₄folate], 5-methyltetrahydrofolate [5-CH₃-H₄folate] and total folate [Total] concentrations (μ g/100g db) in cowpea seeds and in the soaking water during soaking at 95 °C. Error bars represent standard deviations (n = 4).

Fig 5: Predicted (lines) and experimental data (dots) concerning folic acid [PteGlu], 10formylfolic acid [10-CHO-PteGlu], 5-formyltetrahydrofolate [5-CHO-H₄folate], 5methyltetrahydrofolate [5-CH₃-H₄folate] and total folate [Total] concentrations (μ g/100g db) in cowpea seeds and in the soaking water during soaking at 60 °C. Error bars represent standard deviations (*n* = 4).

Fig 6: Predicted (lines) and experimental data (dots) concerning folic acid [PteGlu], 10formylfolic acid [10-CHO-PteGlu], 5-formyltetrahydrofolate [5-CHO-H₄folate], 5methyltetrahydrofolate [5-CH₃-H₄folate] and total folate [Total] concentrations (μ g/100g db) in cowpea seeds and in the soaking water during soaking at 30 °C. Error bars represent standard deviations (*n* = 4).

Fig 7: Immunostaining of 5-methyltetrahydrofolate (fluorescent dots) in root meristems using Droit Zeiss 880 Laser Coherent Chameleon Ultra II Multiphoton microscope (left column) and using a confocal Zeiss LSM880 Airyscan microscope (right column). (a, b) Raw seeds (control), (c, d) after soaking at 60 °C for 1 h, after soaking at 95 °C for 0.25 h (e, f) and for 0.5 h (g, h). The

diffuse background fluorescence is due to the autofluorescence of cells. Arrows identify the location of 5-methyltetrahydrofolate in the intercellular spaces (f), and diffused outside the roots (g). Scale bars = 95 μ m (left column) and 12.7 μ m (right column).

Fig 8: Predicted algebraic residual, produced, diffused and degraded mass fraction kinetics for folic acid [PteGlu], 10-formylfolic acid [10-CHO-PteGlu], 5-formyltetrahydrofolate [5-CHO-H₄folate], 5-methyltetrahydrofolate [5-CH₃-H₄folate] and total folate [Total] in cowpea seed during the soaking-cooking process at 95 °C, 60 °C and 30 °C.

Table 1. Input parameters used in the 2D-axisymmetric reaction-diffusion model.

Table 2. Initial concentrations ($\mu g/100g$ db) of folic acid [PteGlu] (C_1), 10-formylfolic acid [10-CHO-PteGlu] (C_2), 5-formyltetrahydrofolate [5-CHO-H₄folate] (C_3), 5-methyltetrahydrofolate [5-CH₃-H₄folate] (C_4), tetrahydrofolate [H₄folate] and total folate [Total] in whole seeds, in cotyledons and in the embryo. The embryo represents 2.3% of seed total mass.

Table 3. Estimated apparent diffusion coefficients $(D_i, m^2.s^{-1})$ and enzymatic or thermal degradation (*italics*) rate constants (k_{i,Ω_s}, s^{-1}) for each folate vitamer in cowpea seeds (Ω_s) and at different soaking-cooking temperatures (*T*) (mean values ± standard deviations determined with Monte-Carlo simulations: 200 sets).

Table 4. Absolute concentration of 5-methyltetrahydrofolate (5-CH₃-H₄folate) and 5-formyltetrahydrofolate (5-CHO-H₄folate (as a % of the intial concentration) in cowpea seeds by LC-MS/MS quantification (n=4) and image quantification (only 5-CH₃-H₄folate, n=2) after soaking at 60 °C for 1 h and cooking at 95 °C for 0.5 h.

Supplementary Table1: Nomenclature.

































production by reaction coutput by diffusion degradation by reaction residual

Parameter	Value	Unit
$C_{1,\Omega_{S,0}}$	0.79 <mark>×10⁻³</mark>	<mark>kg</mark> .m⁻³
$C_{2,\Omega_{S,0}}$	0.79 <mark>×10⁻³</mark>	<mark>kg</mark> .m ^{−3}
$C_{3,\Omega_{S,0}}$	2.76 <mark>×10⁻³</mark>	<mark>kg</mark> .m⁻³
$C_{4,\Omega_{S,0}}$	0.58 <mark>×10⁻³</mark>	<mark>kg</mark> .m⁻³
$ ho_{\scriptscriptstyle DM}^0$	1302	kg.m ⁻³
$V_{\Omega_{S}}$	1.09×10^{-7}	m ³

Vitamers	Initial concentrations (µg/100g db)			
	Seeds	Cotyledons	Embryonic axis	
[PteGlu] <mark>(C1)</mark>	68.1 ± 11.7	70.8 ± 7.2	98.4 ± 11.0	
$[10-CHO-PteGlu](C_2)$	67.9 ± 10.0	69.7 ± 3.4	64.0 ± 2.9	
$[5-CHO-H_4 folate] (C_3)$	235.6 ± 19.4	239.4 ± 11.9	752.9 ± 33.8	
$[5-CH_3-H_4 folate]$ (C4)	49.5 ± 2.9	28.4 ± 2.4	71.9 ± 2.7	
$[H_4 folate]$	13.8 ± 2.2	3.1 ± 0.7	24.4 ± 1.8	
Total	434.9 ± 20.8	411.3 ± 7.2	1012 ± 35.0	

			5 - 1.	RM	ISE*
Vitamers	$T(^{\circ}\mathrm{C})$ $D_i \times 10^{11}$	$D_i \times 10^{11} (m^2 s^{-1})$	$k_{i,\Omega_{\rm S}} \times 10^3 (s^{-1})$	In seed (S)	In soaking water (SW)
Folic acid	30	0.010 ± 0.001	2.21 ± 0.04	8.9	1.3
(l=1)	60	0.81 ± 0.02	3.73 ± 0.06	7.2	1.4
	95	3.12 ± 0.06	0	7.3	3.5
10-formyl-	30	0.181 ± 0.003	0.81 ± 0.01	8.3	1.3
$\frac{10110}{(i=2)}$	60	2.93 ± 0.05	0	6.3	5.2
	95	7.94 ± 0.16	0	6.6	4.4
5-formyl-	30	0.026 ± 0.001	8.0 ± 0.12	23.0	2.4
H_4 folate (i = 3)	60	2.12 ± 0.04	0	20.1	12.4
	95	3.23 ± 0.05	0	29.3	19.9
5-methyl-	30	0.014 ± 0.002	1.11 ± 0.02	17.1	1.4
(i=4)	60	3.52 ± 0.07	3.39 ± 0.06	7.1	3.3
	95	3.63 ± 0.06	7.73 ± 0.14	4.2	3.4

*RMSE: Root mean square error between experimental and predicted concentrations in

(mg/100 kg db).

Technic of	Vitamer	Quantification in %	
quantification	_	60°C_1h	95°C_30min
By immunostaining	5-CH ₃ -H ₄ folate	52 ± 26	43 ± 8
By LC/MS	5-CH ₃ -H ₄ folate	54 ± 19	55 ± 13
	5-CHO-H ₄ folate	83 ± 7	93 ± 8